



2025

Harness Catalog

Suggested Retail Prices



Top Quality Harness made with: 

Why buy harness
made by:



N&A Harness was started in 1989 by Noah & Ada Miller. It was started as a sideline to farming, so Draft Farm harness was one of the first lines of harnesses made. With using harness on our own horses on the farm a lot of improvements have been made over the years. We continue to strive to have a well built harness made with the best materials we can find, and fit properly for horse comfort.

Our harnesses are made in sizes from Minis to the largest Draft Horse and anything in between. We have lots of options from Single driving, carriage, pony, farming, parades, training, pulling, pleasure, sale prep, & show.

Most of our parts have been developed by our customers' needs and suggestions. All our parts are made to our specs to insure the best quality we can produce. We do not sacrifice quality to cut cost, rather we try to be as efficient as possible.

We stock a lot of parts, so we can put any combination harness together in short order.

Every Harness we make is custom made to order.

Why ? USA Made!

We have never used any other strap goods for our harness besides Biothane. Biothane was founded in 1977, and is located in North Ridgeville OH. They are very knowledgeable in producing top quality materials and are extremely good to work with, if any questions or new product needs arise. They are constantly striving for the best.

Biothane is: Lightweight, Durable, Maintenance Free, Waterproof, Mold & Rot Resistant, Pliable. After a workout take a water hose and wash all the sweat and dirt off.



Driving Harness Information

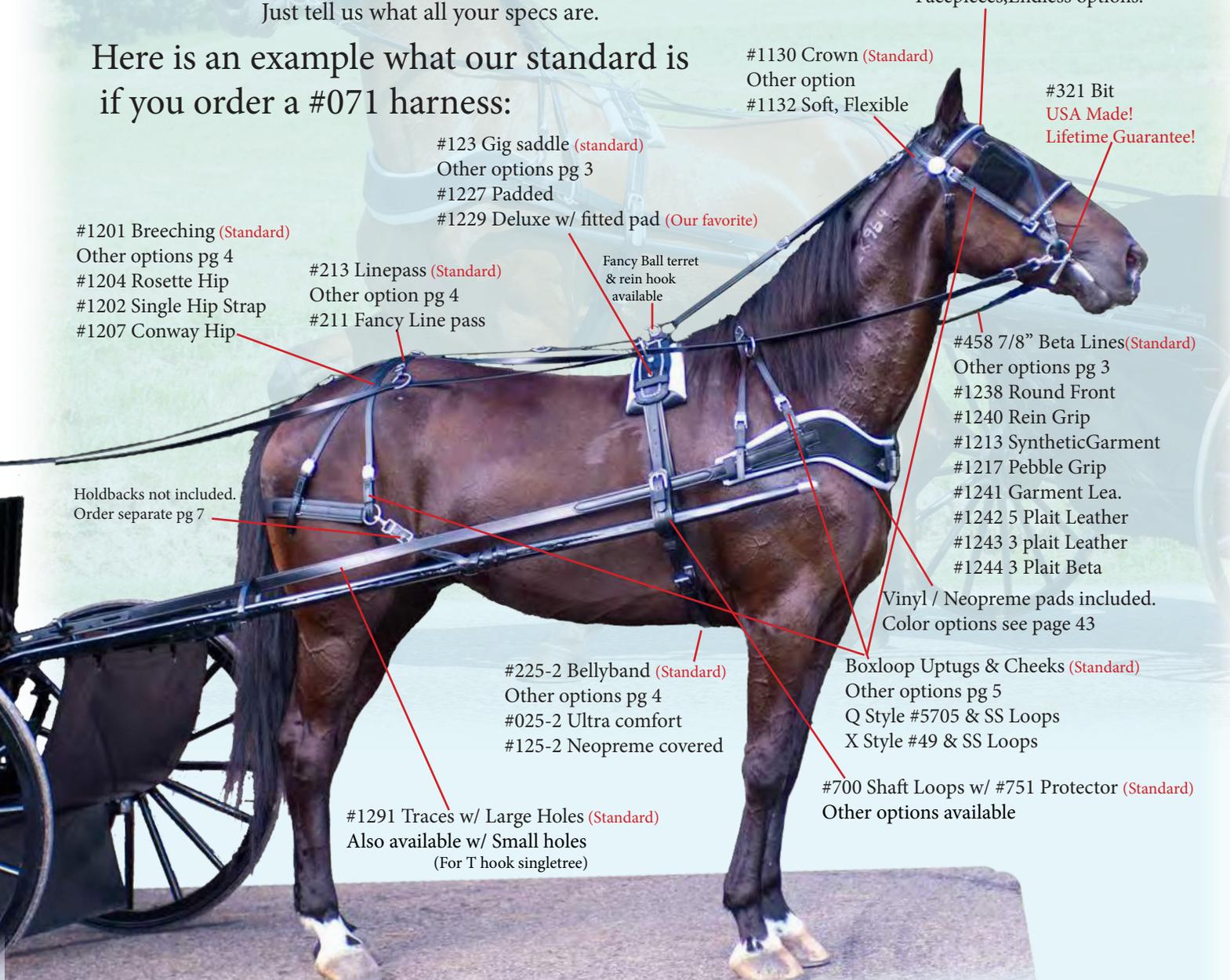


Our standard size driving harness is made to use on a buggy horse or to take a pleasure drive. We make in Crossbred, Horse, and Cob size.

We have so many options it is impossible to list all the combinations in a complete harness. Plain or spotted and Hames / Breast Collar type are determined by item# Every harness we make is a custom harness!

Just tell us what all your specs are.

Here is an example what our standard is if you order a #071 harness:



#131-2 Bridle (Standard)
Other options pg 4
#131-4 w/ Single rein
Side checks A-B-C Style
Brow / Nose bands / Caveson /
Facepieces, Endless options.

#1130 Crown (Standard)
Other option
#1132 Soft, Flexible

#321 Bit
USA Made!
Lifetime Guarantee!

#123 Gig saddle (standard)
Other options pg 3
#1227 Padded
#1229 Deluxe w/ fitted pad (Our favorite)

Fancy Ball terret
& rein hook
available

#1201 Breeching (Standard)
Other options pg 4
#1204 Rosette Hip
#1202 Single Hip Strap
#1207 Conway Hip

#213 Linepass (Standard)
Other option pg 4
#211 Fancy Line pass

#458 7/8" Beta Lines (Standard)
Other options pg 3
#1238 Round Front
#1240 Rein Grip
#1213 Synthetic Garment
#1217 Pebble Grip
#1241 Garment Lea.
#1242 5 Plait Leather
#1243 3 plait Leather
#1244 3 Plait Beta

Holdbacks not included.
Order separate pg 7

Vinyl / Neoprene pads included.
Color options see page 43

#225-2 Bellyband (Standard)
Other options pg 4
#025-2 Ultra comfort
#125-2 Neoprene covered

Boxloop Uptugs & Cheeks (Standard)
Other options pg 5
Q Style #5705 & SS Loops
X Style #49 & SS Loops

#1291 Traces w/ Large Holes (Standard)
Also available w/ Small holes
(For T hook singletree)

#700 Shaft Loops w/ #751 Protector (Standard)
Other options available





Horse, Cross, & Cob Driving Harness

We make our standard single driving harness in 3 sizes,

Cross size is for a really large horse, or draft cross.

Horse size is for most standard driving horses.

Cob size is for a small horse. (Small Morgan, Buggy Pony etc.)

(Cob is same price as horse)

Harnesses come standard with Molded box loop Uptugs, and cheeks, Elastic Bellyband, Beta Lines, Shaped Crown, USA Made Snaffle Bit, & All SS Hardware.

Vinyl/Neopreme Pads are included.

Size Chart

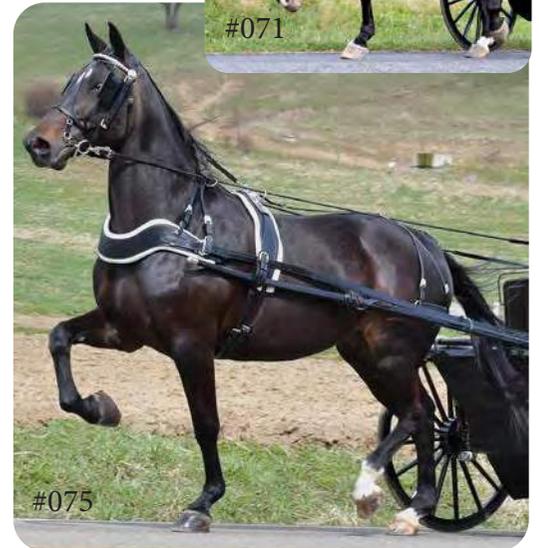
	Mouth to Mouth	Girth
Cob.....	38"-46"	64"-82"
Horse.....	40"-48"	68"-90"
Cross.....	44"-52"	72"-94"



Deep Curve Breast Collar Harness

The Deep Curve Breast collar is designed for free shoulder movement. Available with a Quick Release buckle on the side, Split front, or Solid with snaps on the shoulder strap.

	Cross	Horse
#073 Plain Harness with Quick Release.....	\$735.00	\$710.00
#075 Spotted Harness with Quick Release.....	\$750.00	\$725.00
#070 Plain Harness with Split Front.....	\$725.00	\$700.00
#071 Spotted Harness with Split Front.....	\$740.00	\$715.00
#072 Plain Harness with Solid Front.....	\$710.00	\$685.00
#074 Spotted Harness with Solid Front.....	\$725.00	\$705.00



Regular Curve Breast Collar Harness

The regular curve Breast Collar is our original shape with a slight curve for comfort.

Comes standard with snaps on shoulder strap to open.

Available with Split Front Center. **Specify split Add \$20.00**

Also available with Quick Release on side. **Add \$28.00**

	Cross	Horse
#72 Plain Harness with Breast Collar.....	\$675.00	\$650.00
#75 Spotted Harness with Breast Collar.....	\$690.00	\$665.00



Hame & Collar Harness

A properly fitted Collar and Hames is still hands down the best way for a horse to pull a load. Available with Black SS, or Polished SS Hames.

(Collars not included. See page 34)

Standard Hame size is Cross-22", Horse-20", Cob-19"

	Cross	Horse
#70 Plain Harness with Black Hames.....	\$695.00	\$670.00
#71 Plain Harness with Pol. SS Hames.....	\$700.00	\$675.00
#73 Spotted Harness with Black Hames.....	\$715.00	\$690.00
#74 Spotted Harness with Pol. SS Hames.....	\$720.00	\$695.00



See the next few pages for more options.

Gig Saddle & Line Options



Standard Gig Saddles

This is a well built saddle with a SS Tree inside, slightly padded.
 These Gig Saddles with #474 Pad will be included with harness unless specified.



- #122 Plain Gig.....\$78.00
- #123 Spotted Gig.....\$94.00
- #474 Regular Gig Pad....\$23.00
- #447 Long Gig Pad.....\$32.00

Deluxe Gig Saddles

This shaped saddle includes a fitted pad with spine relief. A very neat, comfortable saddle.
Upgrade to this saddle on a harness for only \$18.00



Available with color bead
 Add \$15.00
 See page 9 for color options

- #1228 Plain Deluxe Gig with fitted Pad.....\$128.00
- #1229 Spotted Deluxe Gig with fitted Pad...\$142.00
- #1448 Deluxe fitted spine relief pad.....\$42.00

Padded Gig Saddles

This shaped saddle is slightly wider and is padded all the way inside.
Upgrade to this saddle & pad on a harness for only \$20.00



- #1226 Plain Padded Gig\$102.00
- #1227 Spotted Padded Gig ...\$112.00
- #1447 Long, Wide Gig pad.....\$40.00

Driving Line Options

Standard is 14' long with Billet end with snaps. Also available with conway end, or special length.

Beta

Made with 580 Beta for a good feel.
 Standard 7/8". Also available 3/4" & 1"



Comes standard with harness
 #458 Complete.....\$52.00

New #580 Pebble Grip

A slightly bumpy material for a good grip.
 Available in 3/4" or 7/8" Black



Upgrade on harness add \$12.00
 #1217 Complete.....\$65.00
 #1218 Hand Part only.....\$29.00
 #1219 Complete w/round front.\$92.00

5 Plait Braided Leather

A precise 5 plait braided latigo.
 Available in Black or Brown



Upgrade on harness add \$42.00
 #1242 Complete.....\$95.00
 #1232 Hand Part only.....\$60.00
 #1247 Complete w/round front.\$122.00

Round Front Lines

Avoid annoying twists as the lines go through the rings.



Upgrade to Round Front Lines on any harness for only \$26.00
 #1238 Complete lines with 3/4" Beta Hand end.....\$78.00
 #1238-1 Complete lines with 7/8" Beta Hand end...\$78.00
 #1239 Round Front part only.....\$52.00

Rein Grip

A soft bumpy material for a good grip.
 Available in 3/4" or 7/8" Black or Brown



Upgrade on harness add \$18.00
 #1240 Complete.....\$71.00
 #1230 Hand Part only.....\$34.00
 #1245 Complete w/round front.\$98.00

3 Plait Braided Leather

A precise 3 plait braided latigo.
 Available in Black or Brown



Upgrade on harness add \$37.00
 #1243 Complete.....\$90.00
 #1233 Hand Part only.....\$55.00
 #1248 Complete w/round front.\$116.00

New Synthetic Garment

A nylon webbing wrapped with our #907 Microfiber for a nice soft grip.



Upgrade on harness add \$26.00
 #1213 Complete.....\$90.00
 #1214 Hand Part only.....\$52.00
 #1216 Complete w/round front.\$116.00

3 Plait Braided Beta

3 strands 3/8" Standard Beta braided.
 Available in Black or Brown



Upgrade on harness add \$32.00
 #1244 Complete.....\$85.00
 #1234 Hand Part only.....\$50.00
 #1249 Complete w/round front.\$110.00

Garment Leather

A very soft Leather with a nylon webbing inside for a good soft grip.



Upgrade on harness add \$55.00
 #1241 Complete.....\$107.00
 #1231 Hand Part only.....\$71.00
 #1246 Complete w/round front.\$134.00



Driving Bridle Options

Our Driving Bridles have lots of options to customize.

The standard bridle is #131-1 with a plain harness, & #131-2 with a spotted harness.

Standard is with Boxloop cheeks, Urethane Blinds, #1130 Formed Crown, #133 Facepiece, & #132 Rein.

To upgrade to any different Facepiece, Rein, Browband, Noseband Etc., just figure the difference.



#1132 Soft, Flexible crown available by request.

Bridles with Regular Rein



#131-1 Plain \$158.00 #131-2 Spotted \$171.00

Bridles with Single Rein



#131-3 Plain \$168.00 #131-4 Spotted \$182.00

Side check options (Specify which style)

A-Style Side check.
(Side check & Over check attaches to Rein)
Add \$28.00

B-Style Side check.
(Side check goes through Over check)
Add \$21.00

C-Style Side check.
(Over check buckles into crown)
Add \$32.00



Bridles with open cheeks deduct \$12.00

Face Piece Options

#133 Bridle Facepiece.....\$14.50
#133-1 Facepiece for single rein \$13.50

#133-2 Facepiece w/Billets \$21.00
Add \$6.00 to upgrade

#133-3 Facepiece w/Billets & Round Nosepc. \$23.50
Add \$9.00 to upgrade

#133-4 Facepiece w/Billets & Shaped Nosepc. \$26.50
Add \$11.00 to upgrade

#133-5 Round Facepiece \$42.00
Add \$27.00 to upgrade

Rein Options

#132 Regular Bridle Rein \$13.50

#143 Single Rein \$22.50
Add \$10.00 to upgrade
#143-1 1" Single Rein \$26.00

#134 Throat Latch \$10.00

#1340 Round Throat Latch \$16.50
Add \$6.00 to upgrade

Cavesons

All Bridles are available with this caveson built in for Noseband Add \$10.00

#1185 Plain \$16.00

#1186 Spotted \$20.00

Browband Options

#1170 Plain \$7.00

#1172 Spotted \$11.00

#1171 Plain w/Reflect \$9.50

#1173 Spotted w/Reflect \$13.00

#1190 Plain w/Color Trim \$8.50

#1174 Spotted w/Color Trim \$12.50

#1175 w/Raised Chain \$32.00

#1176 w/Raised Chain & Color Trim \$33.00

Noseband Options

#1180 Plain \$4.50

#1181 Plain w/ Reflect \$6.75

#1191 Plain w/ Color Trim \$7.25

#1183 Spotted w/ Reflect \$10.50

#1182 Spotted \$8.50

#1184 Spotted w/ Color Trim \$11.00

Shaped Nosebands

#1187 Spotted w/Color Trim \$21.00

#1188 w/Noseplate \$22.50

#1189 w/Noseplate & Color Trim \$25.00

#1192 Plain w/ Color Trim \$17.00

#1195 Noseband Plain \$24.00
#1196 Noseband w/Plate \$37.00

#1193 Caveson Plain \$33.00
#1194 Caveson w/Plate \$46.00

Breeching & Bellyband Options



SS Loop Options

All harnesses available with SS Loops instead of Urethane.

Q-Style

With #5705 Buckles
Add \$38.00

X-Style

With #49 Buckles
Add \$20.00



#1201 Complete Breeching \$106.00



#124 Rosette Hip Combo \$54.00



#1202 Complete Breeching
With Single Hip Strap \$106.00

#1204 Complete Breeching

With Rosette Hip \$120.00

#1205 With Conways \$120.00

Add \$12.00 to upgrade

Breechings



#120 Breeching \$50.00



#1203 Breeching
For Single Hip Strap \$50.00



#120Bio Breeching
With Layer all the way \$54.00
Add \$6.00 to upgrade



#120X Breeching
W/ X-Style SS Loops \$61.00
Add \$10.00 to upgrade



#1207 Complete Breeching
With Conway Hip Strap \$106.00

#1208 Conway Hip Strap \$38.50

#1209 Breeching for Conway \$32.00



#1212 Single Hip Strap \$16.00



#121 Hip Strap \$22.50



#213 Line Pass \$8.00



#211 Fancy Line Pass \$16.00
Add \$8.00 to upgrade



#120Q Breeching
W/ Q-Style SS Loops \$70.00
Add \$18.00 to upgrade



#432 Horse size Breeching Pad Vinyl/Neoprene \$23.00



#126 Standard Turnback \$14.50



#205 Pad for Bellyband Vinyl/Neoprene \$19.00



#926 Quick Release Turnback \$16.00

#925 For Single Hip Strap \$16.00

(Designed to release if holdback is not unfastened)

Bellybands

These Bellybands are made with elastic for Horse comfort.
Made with 1" SS #49 Buckles.

(For best wear do not over stretch)



Ultra Comfort Bellybands

#025-2 Ultra Comfort Bellyband 24" \$50.00

#025-3 Ultra Comfort Bellyband 28" \$53.00

#025-5 Ultra Comfort Bellyband 20" \$47.50

Add \$15.00 to upgrade



Neoprene Covered Bellybands

#125-2 Neoprene Bellyband 24" \$42.00

#125-3 Neoprene Bellyband 28" \$43.50

#125-4 Neoprene Bellyband 32" \$45.00

#125-5 Neoprene Bellyband 20" \$41.00

Add \$8.00 to upgrade



Standard Elastic Bellybands

#225-2 Elastic Bellyband 24" \$34.50

#225-3 Elastic Bellyband 28" \$35.50

#225-4 Elastic Bellyband 32" \$37.00

#225-5 Elastic Bellyband 20" \$33.00

Standard on all harnesses.

Breast Collars, Hames & Tugs

These Breast Collars and Hames come with slotted traces with large slots for wooden end single trees. Also available with small slots for T end single trees. (Please specify if you want small slots.)

Also available with heel chains add \$25.00
Buckle in Traces available add \$25.00

Priced without pads.



#113 Deep Curve Breast Collar
Complete with Quick Release \$195.00
#0113 Shoulder Strap only \$24.00
#430 1 piece Deep Curve Pad \$33.00



#114 Deep Curve Breast Collar
Complete with Split Front \$180.00
#0114 Shoulder Strap only \$24.00
#449 Split Deep Curve Pad \$36.00



Breast Collars
Available with color bead
Add \$15.00
See page 9 for color options



#112 Deep Curve Breast Collar
Complete with snaps on shoulder \$166.00
#0112 Shoulder Strap only with snaps \$37.00
#430 1 piece Deep Curve Pad \$33.00



#130 Regular Curve Breast Collar
Complete with snaps on shoulder \$145.00
#0130 Shoulder Strap only with snaps \$37.00
#476 1 piece Regular Curve Pad \$27.00



#164 Regular Curve Breast Collar
Complete with Split Front \$165.00
#0164 Shoulder Strap only \$24.00
#469 Split Regular Curve Pad \$31.00



#464 Shoulder Pad for Breast Collar \$15.00

All Horse size pads are Vinyl with Neoprene Bottom, unless specified.



#127 Black SS Hames with Tugs \$190.00
#128 Polished SS Hames with Tugs \$198.00
#129 Hame Tugs only \$70.00

Trace Adapters



#193 Tug Extender with Hook \$12.00 each
(Use to extend a slotted trace.)



#402 2 Link Chain Adapter \$23.00 pair
(Use to convert a slotted trace to a chain.)



#194 Tug Extender with Snap \$13.00 each
(Use to convert a chain to a slotted trace.)



#404 6 Link Chain Adapter \$38.50 pair
(Use to convert a slotted trace to a chain.)

If you need a special length, or style of tug extenders just let us know what you need, we can make it.

New



Special style Neck Collar made for single driving with a pad for comfort and Split front for easy harnessing. (Includes slotted traces sewn on.)

- #1566 Mini Split Neck Collar with Pad \$290.00**
- #1567 Pony Split Neck Collar with Pad \$300.00**
- #1568 Horse Split Neck Collar with Pad \$320.00**
- #1569 Draft Split Neck Collar with Pad \$395.00**

Holdbacks, Rein Straps, & Misc. Parts



#1178 Blindfold \$16.00
(Can help with traffic shying. Horse can still see road out the bottom.)
Punch 2 holes in each blind & fasten with included Chicago Screws.



#220 Rein Extender \$5.25
(Snap in to let horse relax when tied)
Included with single rein on harness.

Rein Straps

(Use these to check up for a breakaway safety feature)



#411 Short Leather Rein Strap \$2.00



#412 Short Urethane Rein Strap \$2.00



#413 Long Leather Rein Strap \$3.50



#414 Long Urethane Rein Strap \$3.50



Eastern style Rein Saver
1 slot for single rein
#221 Leather \$2.00
#222 Urethane \$2.00



Eastern style Rein Saver
2 slot for Double rein
#223 Leather \$3.00
#224 Urethane \$3.00

Hold Backs



Holdbacks for shafts
(Lined with Nylon for Durability)
#454 Draft Size 1" wide \$30.00 Pair
#460 Horse Size 1" wide \$28.00 Pair
#462 Pony Size 3/4" wide \$24.00 Pair

Tie Straps



#111 Plain Beta Tie Strap \$14.50



#116 Spotted Bio Tie Strap with Conway end \$24.00



#429 Shaft Stop \$16.50 Pr.
(Attaches to shafts with included screws)

Power Lines

(Roller snaps provide extra leverage.)



#666 16' Power Lines with 2 Saddle Straps \$90.00 Pr.

Shaft Loop holdback setup

(Designed to prevent accidents of forgetting holdbacks.)
Upgrade any harness with this setup add \$18.00



#428 Shaft Loop Holdback \$17.25 Pr.

#704 Shaft Loop With D \$17.25 Ea.



#465 Choke Strap for Collar \$17.50
#465-1 Choke Strap for Breast Collar \$17.50



#466 Martingale for Bridle \$22.50



#415 Y Martingale for Bridle \$25.00



#425 Ring Martingale \$22.50



#467 Kicking Strap \$23.75
Draft, Horse, & Pony sizes
(Crupper forks go through loops on top. Ends buckle around shafts.)



#665 Snap & Pulley \$24.00 Pr.
(Convert any lines to power lines.)



#463 Separate Caveson Horse size \$20.00
(Can be used under a bridle)



#664 Saddle Straps for Power Lines \$13.50 Pr.



#417 Grooming Caveson Draft size \$21.00
(Can be used under a bridle)
(Also has rings for cross ties)

Team Setups

These team setups are designed to take 2 single Driving Harnesses, add the Team Setup, and a set of Team Lines and you have a Team Harness.

(No extra parts need to be sewn on your existing harness)



Pole & Quarter Strap setup to convert 2 single Hame Harnesses to a Team.

(Includes safety strap, from neckyoke to collar.)



Pole & Quarter Strap setup to convert 2 single Breast Collar Harnesses to a Team. Use with any Breast Collar.

(Snap on top of shoulder goes to rein hook to hold in place.)



- #461 Horse size team setup.....\$122.00
- #461-1 Draft size team setup.....\$145.00
- #1061 Pony size team setup.....\$100.00
- #1062 Mini size team setup.....\$95.00



- #468-1 Draft size Breast Collar team setup.....\$198.00
- #468-2 Horse size Breast Collar team setup.....\$188.00
- #468-3 Pony size Breast Collar team setup.....\$140.00
- #468-4 Mini size Breast Collar team setup.....\$132.00
- Breast collar team setup with snaps for ring neckyoke**
- #472-1 Draft size Breast Collar team setup.....\$205.00
- #472-2 Horse size Breast Collar team setup.....\$195.00
- #472-3 Pony size Breast Collar team setup.....\$146.00
- #472-4 Mini size Breast Collar team setup.....\$139.00

Team Driving Lines



#459 Horse size team Lines 7/8" x 18'..\$98.00



- #1059 Pony size team Lines 3/4" x 16'..\$63.00
- #1060 Mini size team Lines 5/8" x 14'..\$53.00



- SS Shackle Snap**
- #1301 1".....\$16.00
- #1302 1 1/4".....\$17.00

Padded Pleasure Harness



These Harnesses are designed for Pleasure, or Combined Driving. Available with choice of padded Gig Saddle & Breast Collar, or fitted Vinyl / Neopreme pads that velcro on with a variety of color options.

Bridle comes with a raised chain on the browband, cavesson noseband, & choice of overcheck, or side check.

Choice of quick release shaft loops for loop end shafts, or curved shaft loops for straight shafts.



Standard Traces are buckle in, with slotted ends.

Also available with D Ring end, or Combination ends (D & 1-Slot) Add \$13.50

Complete Padded Pleasure Harnesses

	Cross	Horse
#76 Complete Harness with Deep Curve Breast Collar (Single).....	\$818.00	\$795.00
(Team set).....	\$1700.00	\$1685.00
#77 Complete Harness with Regular Curve Breast Collar (Single).....	\$780.00	\$750.00
(Team set).....	\$1660.00	\$1610.00
#79 Complete Harness with Stainless Steel Hames (Single).....	\$820.00	\$795.00
(Team set).....	\$1740.00	\$1685.00

Pleasure Harness Parts

	Cross	Horse
#230 Complete Bridle with Cavesson, Chain Browband, & Over check.....	\$218.00	\$212.00
#233 Complete Single Deep Curve Breast Collar with pad (No Traces).....	\$166.00	\$156.00
#234 Complete Single Regular Curve Padded Breast Collar (No Traces).....	\$126.00	\$118.00
#235 Complete Team Deep Curve Breast Collar with pad (No Traces).....	\$225.00each	\$165.00each
#236 Complete Team Regular Curve Padded Breast Collar (No Traces).....	\$160.00each	\$152.00each
#237 Complete Stainless Steel Hames with Short Tugs (No Traces).....	\$166.00	\$160.00
#238 Buckle in Traces only with slotted ends (Priced per pair).....	\$73.00	\$67.00
#238-1 Buckle in Traces only with Combo ends (D Ring & 1 slot) (Priced per pair).....	\$86.00	\$80.00
#240 Gig Saddle only Super padded with spine relief (No pad needed).....	\$134.00	\$130.00
#1228 Plain Deluxe Gig Saddle with fitted spine relief Vinyl/Neopreme Pad..	\$134.00	\$130.00
#241 Breaching only Rolled & padded with box loop uptugs.....	\$72.00	\$68.00
#242 Side backers for Team setup (Buckles in with traces & snaps to breaching).....	\$35.00pr	\$34.00pr

These harnesses & parts can be made in pony, or mini size. Deduct 10% from horse size.



Harness available with this color bead on breast collar, gig saddle, bridle & breaching. Add \$50.00

Some of the colors we have.



Padded Special style Neck Collar

Includes all rings to drive as a team.

(Priced without traces. Use #238 traces)

- #566 Mini Padded Neck Collar \$370.00
- #567 Pony Padded Neck Collar \$384.00
- #568 Horse Padded Neck Collar \$430.00
- #569 Draft Padded Neck Collar \$448.00

To upgrade from Breast Collar add \$300.00





Pony & Mini Harness

We make our standard single Pony harness in 3 sizes,

Large Pony size is for a large ponies 50"+ (Buggy Pony etc.)

Small Pony size is for medium sized ponies 40"- 50"

Mini size is for miniature ponies under 40"

Harnesses come standard with welded uptugs, Molded box loop cheeks, Elastic Bellyband, Beta Lines, Snaffle Bit, & All SS Hardware.

All Vinyl Pads are included. (Deep Curve come with Neopreme.)

Deep Curve Breast Collar Harness

The Deep Curve Breast collar is designed for free shoulder movement. Available Solid, or with Split front.

	Lg Pony	Sm Pony	Mini
#070 Plain Harness with Split Front.....	\$508.00	\$492.00	\$448.00
#071 Spotted Harness with Split Front.....	\$526.00	\$512.00	\$466.00
#072 Plain Harness with Solid Front.....	\$492.00	\$480.00	\$430.00
#074 Spotted Harness with Solid Front.....	\$512.00	\$500.00	\$448.00

Regular Curve Breast Collar Harness

The regular curve Breast Collar is our original shape with a slight curve for comfort.

Available with Split Front Center. **Specify split Add \$15.00**

	Lg Pony	Sm Pony	Mini
#72 Plain Harness with Breast Collar.....	\$455.00	\$440.00	\$390.00
#75 Spotted Harness with Breast Collar....	\$475.00	\$460.00	\$408.00

Hame & Collar Harness

Available with Black SS, or Polished SS Hames. (Collars not included. See page 34)

Standard Hame size is Lg Pony -18", Sm Pony -16", Mini -14"

	Lg Pony	Sm Pony	Mini
#70 Plain Harness with Black Hames.....	\$495.00	\$468.00	\$420.00
#71 Plain Harness with Pol. SS Hames.....	\$500.00	\$475.00	\$430.00
#73 Spotted Harness with Black Hames.....	\$514.00	\$500.00	\$440.00
#74 Spotted Harness with Pol. SS Hames....	\$520.00	\$495.00	\$448.00

Size Chart

	Mouth to Mouth	Girth
Large Pony.....	34"-42"	54"-76"
Small Pony.....	32"-40"	47"-69"
Mini.....	28"-38"	42"-55"

Gig Saddle Options



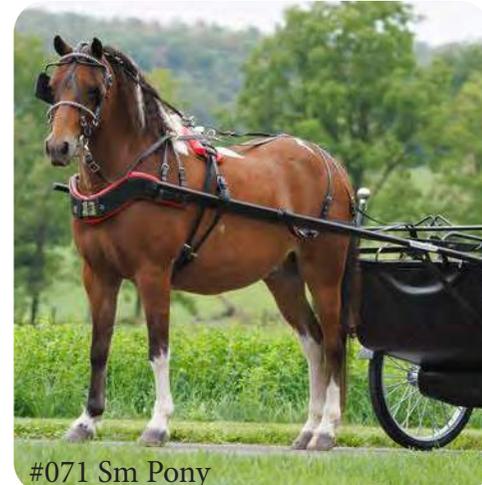
Pony Gig Saddles

(Less pad)

Mini Gig Saddles	#1021 Lg. Plain	\$62.00	Deluxe Gig Saddle includes Vinyl/ Neopreme fitted spine relief pad. Upgrade for only \$38.00	
(Less pad)	#1022 Sm. Plain	\$61.00		
#1023 Plain	#1024 Lg. Spotted	\$72.00	#1224 Plain Gig Saddle	\$120.00
#1026 Spotted	#1025 Sm. Spotted	\$71.00	#1225 Spotted Gig Saddle	\$135.00
#438 Vinyl Pad	#475 Vinyl Pad	\$14.00	#1446 Pad only	\$37.00



#074 Lg Pony



#071 Sm Pony



#75 Mini



#74 Lg Pony

Pony & Mini Harness Parts



#1035 #1031

Pony & Mini Bridles

- #1030 Lg. Pony Plain Bridle.....\$113.00
- #1031 Sm. Pony Plain Bridle.....\$112.00
- #1032 Mini Plain Bridle.....\$98.00
- #1033 Lg. Pony Spotted Bridle..\$125.00
- #1034 Sm. Pony Spotted Bridle..\$124.00
- #1035 Mini Spotted Bridle.....\$105.00

- Plain Pony Browbands (All sizes) \$6.00
- #1270 Lg Pony, #1370 Sm Pony, #1470 Mini
- Plain Pony Nosebands (All sizes) \$4.00
- #1280 Lg Pony, #1380 Sm Pony, #1480 Mini
- Spotted Pony Browbands (All sizes) \$10.00
- #1272 Lg Pony, #1372 Sm Pony, #1472 Mini
- Spotted Pony Nosebands (All sizes) \$8.00
- #1282 Lg Pony, #1382 Sm Pony, #1482 Mini



Bridle Crowns

- #1036 Lg. Pony.....\$14.50
- #1037 Sm. Pony.....\$14.50
- #1038 Mini.....\$13.50



Bridle Facepiece

- #1039 Lg. Pony.....\$11.00
- #1040 Sm. Pony.....\$11.00
- #1041 Mini.....\$10.50



Bridle Rein with snap

- #1042 Lg. Pony 5/8"....\$15.00
- #1043 Sm. Pony 1/2"....\$13.50
- #1044 Mini 1/2".....\$12.00



Bridle Throat Latch

- #1045 Lg. Pony.....\$8.00
- #1046 Sm. Pony.....\$8.00
- #1047 Mini.....\$7.50



Complete Breechings

- #1070 Lg. Pony.....\$82.00
- #1071 Sm. Pony....\$80.00
- #1072 Mini.....\$70.00



Breechings Only

- #1073 Lg. Pony.....\$36.00
- #1074 Sm. Pony....\$35.00
- #1075 Mini.....\$33.00



Hip Straps (Formed & Welded)

- #1076 Lg. Pony 5/8" ..\$19.00
- #1077 Sm. Pony 5/8" \$18.00
- #1078 Mini 1/2"\$13.50



Turnbacks

- #1080 Lg. Pony.....\$12.00
- #1081 Sm. Pony\$12.00
- #1082 Mini.....\$9.50



Elastic Belly Bands

- #1027 Lg. Pony 22" Long 1" & 3/4" Bkls...\$24.00
- #1028 Sm. Pony 18" Long 1" & 3/4" Bkls..\$22.00

Solid Belly Bands

- #1029 Mini 14" Long All 3/4" Bkls...\$19.00



Beta Single Driving Lines

- #1057 Pony size 3/4" x 12' ..\$39.00
- #1058 Mini size 5/8" x 10'...\$33.00



All Traces have welded ends!



Hame Tugs Only

- #1054 Lg. Pony 1 1/4" x 72" \$34.50pr
- #1055 Sm. Pony 1 1/4" x 66" \$33.00pr
- #1056 Mini 1" x 60"\$28.00pr



Pol. SS Hames & Tugs

- #1048 Lg. Pony 18" ..\$158.00
- #1049 Sm. Pony 16" ..\$134.00
- #1050 Mini 14"\$120.00

Black SS Hames & Tugs

- #1051 Lg. Pony 18" ..\$145.00
- #1052 Sm. Pony 16" ..\$120.00
- #1053 Mini 14" \$106.00



Solid Deep Curve Breast Collars (Less pad)

- #1090 Lg. Pony Solid...\$100.00
- #1091 Sm. Pony Solid...\$97.00
- #1094 Mini Solid.....\$85.00
- #430P Pony Vinyl/Neo Pad..\$32.00
- #430M Mini Vinyl/Neo Pad..\$32.00



Split Deep Curve Breast Collars (Less pad)

- #1092 Lg. Pony Split....\$112.00
- #1093 Sm. Pony Split...\$110.00
- #1095 Mini Split.....\$98.00
- #449P Pony Vinyl/Neo Pad \$35.50
- #449M Mini Vinyl/Neo Pad \$34.50



Split Regular Curve Breast Collars (Less pad)

- #1087 Lg. Pony Split....\$98.00
- #1088 Sm. Pony Split...\$96.00
- #1089 Mini Split.....\$83.00
- #435 Pony All Vinyl Pad..\$25.00
- #436 Mini All Vinyl Pad...\$24.00



Solid Regular Curve Breast Collars (Less pad)

- #1084 Lg. Pony Solid....\$86.00
- #1085 Sm. Pony Solid...\$82.00
- #1086 Mini Solid.....\$70.00
- #477 Pony All Vinyl Pad..\$21.00
- #479 Mini All Vinyl Pad...\$20.00

Quick Hitch Harness

These Harnesses are made to use with a quick hitch Jog Cart. Available with several Breast Collar options, or Buxton. Horse, or Pony size.

Includes a plain Bridle, Lines with hand holds, & Pads in vinyl/neoprene that velcro onto harness.



#535 Round Front Lines with Hand Holds \$97.00
Add \$34.00 to upgrade



#157 3/4" Beta Lines with Hand Holds \$63.00



#57

#57 Complete Quick Hitch Harness with Buxton.....\$510.00
#59 Quick Hitch Harness with Buxton without Bridle \$345.00



#158 3/4" Hand Holds for Lines \$18.50



#159 Black Beta Buxton \$42.00
#159T Buxton with color trim \$50.00



#156 Neoprene Quick Hitch Girth \$45.00

Quick Hitch Gig Saddles. A sturdy, flexible gig saddle with couplers & crupper.
(Velcro bottom to hold pad in place)
Priced without pads.



#025-3 Ultra Comfort Quick Hitch Girth \$53.00
Add \$8.00 to upgrade



#155 Plain Gig Saddle \$165.00



#163 Spotted Gig Saddle \$198.00
Add \$32.00 to upgrade.



#183 Gig Saddle with Color Trim \$185.00
Add \$18.00 to upgrade.



#187 Shaped Gig Saddle with Tree \$238.00
(Includes fitted, spine relief pad)
Add \$60.00 to upgrade.

#154 Vinyl/Neoprene Gig Saddle Pad \$26.50

#1448 Fitted, spine relief pad \$38.00

Quick Hitch Harness



#56

#56 Complete Quick Hitch Harness w/ Breast Collar..\$525.00

#58 Quick Hitch Harness w/ Breast Collar without Bridle \$355.00

Bridle options.

(Includes soft, flexible crown, & single rein with roller buckle.)



#162

Plain Bridle \$170.00

Standard with harness.



#138

Fancy Bridle \$220.00

Add \$49.00 to upgrade.



#179

Fancy Bridle with open cheeks \$208.00

Add \$39.50 to upgrade.



#160 SS Quick Hitch Shaft Brackets \$21.00pr



#161 SS Quick Hitch Couplers \$53.00pr



#137 1 pc

Deep Curve Breast Collar \$66.00

#168 Vinyl/Neoprene Pad \$31.00

Add \$33.00 to upgrade.



#150 Split

Deep Curve Breast Collar \$82.00

#168 Vinyl/Neoprene Pad \$35.00

Add \$53.00 to upgrade.

Quick Hitch Breast Collars.
Snaps to attach to gig saddle
(Velcro inside to hold pad in place)
Priced without pads.



#151

Breast Collar with color trim \$50.00

Add \$6.00 to upgrade.



#152 Plain Breast Collar \$43.50

Standard with harness.



#144

Deluxe padded Breast Collar with color trim \$66.00

Add \$3.00 to upgrade.(No pad)

#153 Vinyl/Neoprene Breast Pad \$20.00



Fine Driving Harness

These Harnesses are made to use with a Long shaft Roadster Cart. Makes a great Show, Sale, or Presentation Harness. Horse, or Pony size. Made with semi gloss straps and round parts for that refined, rolled leather look. Deep cupped square Blinders and wire Winker for adjustment.

Comes standard with Stainless Steel hardware & Red trim. (Lots of colors available.)
Add \$45.00 to upgrade to Solid Brass hardware.



#252 Complete Gig Saddle with French Tug Shaft Loops \$500.00
#266 Complete Gig Saddle with Quick Hitch Couplers \$500.00



#255 SS Shaft Stops \$14.50pr



#253 Complete Breast Collar with Round Traces \$225.00
#250 Round Traces only \$92.00



#27 Complete Horse size Fine Harness \$1110.00



#275 Harness Bag for fine Harness \$94.00
(Stock colors Black & Maroon. Other colors special order.)



#239 Fine Neck Collar \$415.00
(Add \$250.00 to upgrade)



#275H Show Collar w/Tan back \$825.00

#275B Black all leather Collar \$594.00

#59H Fine Hames SS, or SB \$298.00pr

Add \$760.00 to upgrade to #275B



#534 Round Front Lines with Finger Loops \$135.00
(Standard with Fine Harness)



#254 Flat SH Beta Lines with Finger Loops \$75.00



#28 Complete Pony size Fine Harness \$1110.00

Fine Driving Harness



#29 Complete Horse size Quick Hitch Fine Harness \$1110.00
 (All the features of the #27, for a quick hitch cart.)



#251 Complete Bridle
 with Deep cupped Blinders, Wire
 Winker, & Round Parts. \$276.00
 (Standard with Fine Harness)



#1169 Rolled Browband
 with Fine Chain \$64.00
 Add \$30.00 to upgrade



#1177 Fine Browband
 with color bead \$32.00



#1179 Fine Cavesson with color bead \$60.00



#1146 Round Fine Noseband \$10.50



#1166 Fine Throat Latch \$16.00



#1167 Fine Rein \$33.00



#1168 Fine Overcheck \$42.00



#256 Fine Harness Martingale \$53.00

A sample of the many trim colors available.

Capri Blue	Rosalee	Sun Yellow	Emerald
Space Blue	Terra Cotta	Goldenrod	Forest
Sky Blue	Claret	Alabaster	Turquoise
Royal Blue	Deep Violet	Greystone	

Training Equipment

These Padded Working harnesses are made for training, & sale prepping. Use the surcingle & bridle for biting & long lining, then snap on the breast collar and shaft loops to hitch to a cart.

Made with semi gloss Biothane & Stainless Steel hardware.
Soft padding for comfort. Reinforced stitching at all D rings.



#501 Complete Horse size Working Harness....\$510.00

#501-2 Complete Pony size Working Harness..\$510.00

(Includes #503, #508, #509, #511, & #514)



#503 Horse size Padded Working Surcingle.....\$178.00

#503-1 Draft size Padded Working Surcingle....\$190.00

#503-2 Pony size Padded Working Surcingle.....\$172.00



Working Bridle

(with overcheck & snaps for bits.)

#514 Horse size....\$104.00

#514-2 Ponysize..\$104.00

#1513 Facepc only.\$17.50

#1514 Rein only.....\$22.50



Padded Surcingle with Dumb Jockey.

(Positions your lines like a rider to train headset.)

#515 Horse size....\$595.00

#515-1 Draft size.\$605.00

#515-2 Pony size.\$595.00



Padded Working Breast Collar with snap on traces.

#508 Horse size.....\$92.00

#508-2 Pony size...\$92.00



Complete snap on French Tug shaft loop set.

#511 Horse size....\$126.00

#511-2 Pony size..\$122.00

#511-3 French Tug shaft loops only \$95.00pr



Working Martingale.

#509 Horse size....\$32.00

#509-2 Pony size..\$30.50

Training Equipment



Training Bridle
 #516 Horse size...\$55.50
 #506 Draft size...\$60.00



#512 Long Lines with 5/16" Polyester Rope \$53.00

Long Lines

(Back end 16' 3/4" SH Beta)
 (Front 10' Rope)

All Training parts are semi-gloss Biothane unless special order.



#513 Long Lines with 1/4" Beta Coated Rope with ZP Pulleys \$72.00

Surcingles

Complete with crupper, Soft lining, all SS hardware, & reinforced stitching.
 (Works great for biting rig, or Running W)



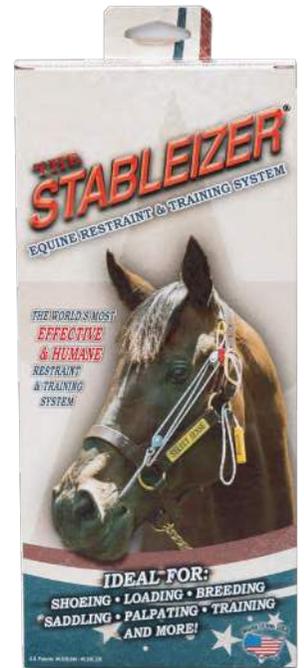
#500 Draft size \$125.00
 (Girth size 74"-100")



#499 Horse size \$118.00
 (Girth size 64"-90")



#499-2 Pony size \$86.00
 (Girth size 48"-70")



The Stableizer
 (Great Training Tool)

- #270 Mini.....\$61.00
- #271 Small.....\$61.00
- #272 Medium.....\$61.00
- #273 Large.....\$61.00
- #274 XLarge.....\$61.00



#498 20' Soft rope with SS #225 snap \$29.00



#502 Bio Leg Strap \$10.00ea



#505 Elastic Biting Reins \$42.00pr
 (Only stretch slightly, then tighten)



#504 Solid Biting Reins \$40.00pr



3 Strap Parade Harness

This harness is made for Parades, Sales, or when you want something a little fancier. Made in 3 sizes, **Draft size** will fit most Draft horses.

Cross size will fit Draft Crosses, or extra large Horses.

Haflinger size will fit most Haflingers & Quarter Horses.

Harness comes complete with Bridles, Lines, Cruppers, & everything you need to drive a team except the collars. (See page 35 for collars).

3 Strap harnesses are standard with V rein up. Backstrap also available. Stainless Steel side check chains included.

Standard Hames sizes:

Draft-26", Cross-24", Haflinger-22" (Any even size available)

Available with color inlay. Add \$200.00

Priced per team set. For a single harness, price 1/2 of team +\$14.00, Includes single lines.



Complete Team 3 Strap Parade Harness

	Draft	Cross	Haflinger
#50 Plain Harness with Black Hames.....	\$1875.00.....	\$1615.00.....	\$1560.00
#51 Medium Spotted Harness with Black Hames.....	\$2050.00.....	\$1825.00.....	\$1755.00
#52 Heavy Spotted Harness with Black Hames.....	\$2125.00.....	\$1895.00.....	\$1820.00
#53 Plain Harness with Stainless Steel Hames.....	\$2170.00.....	\$1900.00.....	\$1800.00
#54 Medium Spotted Harness with Stainless Steel Hames...	\$2350.00.....	\$2100.00.....	\$2005.00
#55 Heavy Spotted Harness with Stainless Steel Hames.....	\$2420.00.....	\$2170.00.....	\$2060.00



Parade Backpads Vinyl / Neoprene

#471 Draft size 8"x 26" \$28.00

#482 Haflinger size 7"x 22" \$25.00

#483 Pony size 6"x 17" \$24.00



	Draft	Haflinger	Pony
#82 Spotted Housings	\$500.00pr	\$455.00pr	\$428.00pr
#83 Spotted Flat Housings	\$360.00pr	\$310.00pr	\$300.00pr

(Available with additional decoration, Name Etc.)

	Mouth to Mouth	Girth
Draft.....	50"-56"	86"-112"
Cross.....	45"-52"	76"-102"
Haflinger.....	40"-48"	66"-90"



#442-1 7/8" x 22' Beta Team Lines with billet ends \$76.00
(Standard on Team Harness)



Farm Lines with Snap ends

#455 1" Bio Check & Beta Butt Lines \$103.00

#456 1" Bio Check Lines only \$71.00

#457 1" x 13' Beta Butt Lines only \$34.00

(Add \$18.00 to upgrade)

2 Strap Farm Harness



This harness is made for Farming, Logging, Wagon rides, Pleasure driving, & much more. Made in 5 sizes, **Draft size** will fit most Draft horses. For Heavy Duty work. **Small Draft size** will fit Small Draft horses (16-17HH). For Heavy Duty work. Same weight as Draft. (Price is same) **Light Draft** is regular Draft size with lighter straps like Cross size. (Ideal for wagon rides & light duty work) **Cross size** will fit Draft Crosses, or extra large Horses. **Haflinger size** will fit most Haflingers & Quarter Horses.

Harness comes complete with Bridles, SS Snaffle Bits, & Heel Chains, Lines, & everything you need to drive a team except the collars. (See page 35 for collars).

2 Strap harness standard with Backstrap. (V rein up also available.)

Standard Hames sizes:

Draft-26", Cross-24", Haflinger-22" (Any even size available)

Priced with Black Hames, & front tug hardware.

Add \$30.00 to upgrade to SS Clips & Connectors.

To upgrade to SS Hames & Hardware, Draft add \$240.00,

Cross add \$235.00,

Haflinger add \$195.00

Add \$21.00 per harness for cruppers.

Priced per team set.
For a single harness,
1/2 of team +\$14.00
Includes single lines.

Complete Team 2 Strap Farm Harness

	Draft	Lt Draft	Cross	Haflinger
#60 Plain Harness.....	\$1675.00.....	\$1550.00.....	\$1495.00.....	\$1435.00
#61 Farm Spotted Harness	\$1735.00.....	\$1585.00.....	\$1545.00.....	\$1480.00
#62 Medium Spotted Harness.....	\$1840.00.....	\$1665.00.....	\$1620.00.....	\$1565.00
#63 Heavy Spotted Harness.....	\$1925.00.....	\$1730.00.....	\$1685.00.....	\$1630.00



Cob/Pony/Mini Team Harness

We stock 3 sizes smaller Team Harness in plain, & farm spotted.



#67PL Plain Cob Team Harness.....	\$1235.00
#67SP Farm Spot Cob Team Harness.....	\$1295.00
#68PL Plain Pony Team Harness.....	\$1155.00
#68SP Farm Spot Pony Team Harness.....	\$1225.00
#69PL Plain Mini Team Harness.....	\$985.00
#69SP Farm Spot Mini Team Harness.....	\$1030.00

Priced with Black Hames.

Cob size standard #420, 20" SS add \$210.00,

Pony size standard #58, 18" SS add \$150.00,

Mini size standard #58, 14" SS add \$130.00,

To upgrade to pulling harness with #423 hames,

Black hames add \$145.00 SS Hames add \$300.00

For Heavy spot 3 strap breeching harness add \$260.00

Harness standard with bellybacker.
Sidebacker available. Price is same.
(Whiffle trees not included)



Nylon Team Harness

We stock a Plain Nylon Team Harness in 3 sizes. Just like the #60, in Nylon.

(Spotted available by special order.)

	Draft	Cross	Haflinger
#66 Plain Nylon Harness.....	\$1440.00.....	\$1375.00.....	\$1335.00

Size Chart

	Mouth to Mouth	Girth
Draft.....	50"-56"	86"-112"
Cross.....	45"-52"	76"-102"
Haflinger.....	40"-48"	66"-90"
Cob.....	36"-44"	60"-80"
Pony.....	34"-40"	54"-74"
Mini.....	28"-38"	48"-62"



2 Strap Hip Combination

	Plain	Farm Spotted	Heavy Spotted
Draft Size.....	#60-12 \$88.00	#50-12 \$92.00	#50-11 \$122.00
Cross Size.....	#62-12 \$72.00	#52-12 \$78.00	#52-11 \$104.00
Haflinger Size..	#65-12 \$69.00	#55-12 \$76.00	#55-11 \$100.00



3 Strap Hip Combination

	Plain	Spotted
Draft Size.....	#60-2 \$92.00	#50-2 \$140.00
Cross Size.....	#62-2 \$100.00	#52-2 \$134.00
Haflinger Size..	#65-2 \$95.00	#55-2 \$127.00

(Draft size is for uptugs, Cross & Haflinger has conways)



All Harness parts priced Each.



2 Strap Breechings

	Plain	Spotted
Draft Size.....	#60-8 \$53.00	#50-8 \$69.00
Cross Size.....	#62-8 \$44.00	#52-8 \$56.00
Haflinger Size..	#65-8 \$41.00	#55-8 \$43.00



3 Strap Breechings

	Plain	Spotted
Draft Size.....	#60-4 \$110.00	#50-4 \$120.00
Cross Size.....	#62-4 \$48.00	#52-4 \$60.00
Haflinger Size..	#65-4 \$47.00	#55-4 \$56.00

(Draft size has uptugs, Cross & Haflinger is for conways)



Farm Backpads

	Plain	Spotted
Draft Size.....	#60-10 \$68.00	#50-10 \$80.00
Cross Size.....	#62-10 \$58.00	#52-10 \$69.00
Haflinger Size..	#65-10 \$56.00	#55-10 \$66.00



Parade Backpads

	Plain	Spotted
Draft Size.....	#60-3 \$69.00	#50-3 \$83.00
Cross Size.....	#62-3 \$60.00	#52-3 \$72.00
Haflinger Size..	#65-3 \$56.00	#55-3 \$70.00



Bellybands

#60-7 Draft Size.....	\$21.00
#62-7 Cross Size.....	\$20.00
#65-7 Haflinger Size..	\$20.00



Farm Tugs with SS Hardware

	Plain	Spotted
Draft Size.....	#60-1 \$110.00	#50-1 \$122.00
Cross Size.....	#62-1 \$90.00	#52-1 \$104.00
Haflinger Size..	#65-1 \$90.00	#55-1 \$104.00



Farm Tugs with Black Hardware

	Plain	Spotted
Draft Size.....	#60-6 \$96.00	#50-6 \$110.00
Cross Size.....	#62-6 \$82.00	#52-6 \$94.00
Haflinger Size..	#65-6 \$82.00	#55-6 \$92.00



Farm Tugs

#60-21 Draft 2" x 80".....	\$43.50
#62-21 Lt Draft 1 1/2" x 80"...	\$34.50
#65-21 Haflinger 1 1/2" x 72"...	\$34.50



Lazy Straps

	Plain	Spotted
Draft Size.....	#60-5 \$16.00	#50-5 \$20.00
Haflinger Size..	#65-5 \$15.00	#55-5 \$19.00



Billets

#60-22 Draft Size.....	\$11.00
#65-22 Haflinger Size..	\$10.00



Repair Billets

#60-23 Draft Size.....	\$12.00
#65-23 Haflinger Size..	\$11.00

Team Harness Parts



Hamestraps

- (Made with B20 web for extra strength)
- #135 1"x24" \$8.00
 - #136 1"x34" \$9.25
 - #139 3/4"x23" \$7.00
 - #139X 3/4"x27" \$8.00
 - #139P 5/8"x22" \$7.00



Puller Hamestraps

- (Lined with Nylon for extra strength)
- #118 1 1/8"x24" \$11.00
 - #119 1 1/8"x34" \$12.00
 - #218 1 1/8"x24" w/Hook \$11.50
- (Made with B20 web for extra strength)
- #215 3/4"x23" \$8.00
 - #216 1"x24" \$9.25

Anti Slip Hamestraps

(Hooks in hame loop to hold in place)



Cruppers & Forks

- (Conway buckle attaches to any team harness)
- #142 Draft Size \$22.50
 - #141 Haflinger Size \$20.00
 - #368 Pony Size \$19.00
 - #369 Mini Size \$17.50

All Harness parts
priced Each.



Cart Loops

- (Made to snap on any team harness)
- #106 Draft Size \$61.00
 - #306 Haflinger Size \$58.00
 - #267 Cob Size \$50.00
 - #268 Pony Size \$48.00
 - #269 Mini Size \$45.00

(Mini Size buckles on)



Back Straps

- #60-17 Draft Size \$17.50
- #65-17 Haflinger Size \$16.00



Quarter Straps

- #148 Draft Size \$17.00
- #148-2 Lt Draft Size \$16.00
- #147 Haflinger Size \$15.00



Side Backers

- (Includes Conways, Loops, & Wears)
- #149 Draft Size \$25.00
 - #149H Haflinger Size \$21.00



V Rein Up

Plain

Spotted

- Draft Size.....#60-16 \$24.00 #50-16 \$31.00
- Cross Size.....#62-16 \$22.50 #52-16 \$29.00
- Haflinger Size...#65-16 \$22.50 #55-16 \$29.00



Hip Drops

Plain

Spotted

- Draft Size.....#60-13 \$16.00 #50-13 \$25.00
- Haflinger Size...#65-13 \$14.50 #55-13 \$22.50



Quick Release Cart Loops

- (Made to snap on any team harness)
- #106-1 Draft Size \$75.00
 - #306-1 Haflinger Size \$72.00
 - #267-1 Cob Size \$53.00
 - #268-1 Pony Size \$50.00
- (Made with Quick Release shaft loops for loop end shafts)



Choke & Breast

Plain With Drop

- Draft Size.....#60-9 \$61.00 #50-9 \$82.00
- Haflinger Size..#65-9 \$53.00 #55-9 \$77.00



SS Breast Chains

- #1840 Breast Chain \$18.50
- #1832 Breast Snap \$20.00
- #1835 Chain End Snap \$8.00

Breast chains can be used on any team harness at no extra charge.



Breast Straps

(Includes Loops, & Wears)

- #60-18 Draft Size \$16.50
- #65-18 Haflinger Size \$12.50



Choke Straps

(Includes Conway & Loop)

- #60-20 Draft Size \$20.50
- #65-20 Haflinger Size \$19.00

Team Harness Bridles

These are the bridles that come with our Team Harness. **Priced per Pair.** Include SS Snaffle bits.

Farm Bridles

These come with the 2 Strap Farm Harness. With Bio side check.



#95



#96



#94



#84

Size Chart

Mouth to Mouth

Draft.....	50"-56"
Cross.....	45"-52"
Haflinger.....	40"-48"
Cob.....	36"-44"
Pony.....	34"-40"

Farm Bridles	Draft	Lt. Draft	Cross	Haflinger	Cob	Pony
#95 Plain.....	\$278.00	\$250.00	\$245.00	\$230.00	\$218.00	\$212.00
#96 Farm Spotted.....	\$305.00	\$278.00	\$265.00	\$250.00	\$238.00	\$230.00
#94 Medium Spotted.....	\$316.00	\$290.00	\$276.00	\$265.00	\$250.00	\$245.00
#84 Heavy Spotted.....	\$330.00	\$310.00	\$310.00	\$284.00	\$270.00	\$265.00

Parade Bridles

These come with the 3 Strap Parade Harness. With SS Chain side check.



#85



#86



#93



#49

Puller Bridles

These come with the Pulling Harness, or exchange on any harness.

#49 has SS Chain side check.
#89, & #99 have Bio side check.

Parade Bridles	Draft	Lt. Draft	Cross	Haflinger
#85 Plain.....	\$324.00	\$305.00	\$276.00	\$270.00
#86 Medium Spotted.....	\$350.00	\$324.00	\$310.00	\$305.00
#93 Heavy Spotted.....	\$362.00	\$344.00	\$330.00	\$318.00

Puller Bridles	Draft	Cross	Haflinger
#99 Plain.....	\$276.00	\$258.00	\$245.00
#89 Farm Spotted.....	\$310.00	\$276.00	\$264.00
#49 Heavy Spotted.....	\$362.00	\$330.00	\$318.00



#88



#97

Mule Bridles

These come with the Mule Harness, or exchange on any harness.

#87 & #88 have a snap in the crown for fussy ears.
Comes with Bio side check.

Mule Bridle Size Chart

Mouth to Mouth

Draft.....	54"-64"
Cross.....	48"-56"
Haflinger.....	42"-50"
Pony.....	36"-43"

Mule Bridles	Draft	Cross	Haflinger	Pony
#97 Spotted.....	\$330.00	\$310.00	\$290.00	\$276.00
#98 Plain.....	\$276.00	\$250.00	\$238.00	\$225.00
#87 Spotted w/ Snap Crown.....	\$330.00	\$310.00	\$290.00	\$276.00
#88 Plain w/ Snap Crown.....	\$276.00	\$250.00	\$238.00	\$225.00

Lines, Line Spreaders, & Bridle Parts



Round Front Lines

These come with Round fronts,
& 3/4" SH Beta hand ends.
(No more twisted lines through rings)



Round Front Lines

(Made with Buckle & billets for bit)

- #541 Single 18'.....\$85.00
- #542 Team 22'.....\$145.00
- #543 Tandem 30'...\$106.00
- #544 Lead 4 34'.....\$165.00
- #536 Lead 6 46'.....\$190.00
- #538 Lead 8 58'.....\$218.00



Hitch Line Carriers

- #406 Snap & Ring \$7.00
- #407 1 Ring Carrier \$16.00
- #408 2 Ring Carrier \$18.00
- #409 3 Ring Carrier \$20.00

(Also available with loop top for Hames)

Semi Gloss Beta Driving Lines

Made with 2 Grooved Super Heavy #580 Beta.
(Available in 3/4", 7/8", & 1" Black, or Brown) Brown add 6%
Special colors available in 3/4", & 1" Add 18%



Beta Driving Lines

(Made with Buckle & billets for bit)

- #441 Single 3/4"x 18'.....\$45.00
- #441-1 Single 7/8"x 18'.....\$49.00
- #441-2 Single 1"x 18'.....\$53.00
- #442 Team 3/4"x 22'.....\$73.00
- #442-1 Team 7/8"x 22'.....\$77.00
- #442-2 Team 1"x 22'.....\$86.00
- #443 Tandem 3/4"x 30'.....\$69.00
- #444 Lead 4 3/4"x 34'.....\$100.00
- #446 Lead 6 3/4"x 46'.....\$122.00
- #448 Lead 8 3/4"x 58'.....\$142.00
- #453 3 Abreast 3/4"x 22'.....\$116.00
- #453-1 3 Abreast 7/8"x 22'.....\$122.00



Line Organizer

(Hang your lines neatly)
#445 Line Organizer \$12.00



Farm Line Spreaders

- #330 Roller Line Spreaders \$12.00
- #331 Single ring Spreaders \$8.00
- #332 2 ring Hip Spreaders \$11.00



Farm Lines with Snap ends

- #455 1" Bio Check & Beta Butt Lines \$104.00
- #456 1" Bio Check Lines only.....\$72.00
- #457 1" x 13' Beta Butt Lines only..\$34.50

Bridle Parts



Bit Straps

- #145 Draft 3/4"x 12".....\$6.00
- #145-2 Lt. Draft 5/8"x 12"..\$6.00
- #145-1 Haflinger 5/8"x 11"..\$6.00



Throat Latches

- #146 Draft 3/4"x 24".....\$11.00
- #146-2 Lt. Draft 5/8"x 24"..\$10.00
- #146-1 Cross 5/8"x 22".....\$10.00
- #134 Haflinger 5/8"x 19".....\$9.50



Bridle Crowns

- #243 Draft 1" & 3/4".....\$22.50
- #219 Lt. Draft 7/8" & 5/8"..\$22.50
- #244 Cross 7/8" & 5/8".....\$22.00
- #245 Haflinger 7/8" & 5/8"..\$20.50



Farm Reins

- #173 Draft 3/4".....\$20.00
- #173-1 Lt. Draft 5/8"..\$19.00
- #174 Haflinger 5/8".....\$16.00



Parade Reins

(With SS Chains)

- #177 Draft 3/4".....\$45.00
- #177-1 Lt. Draft 5/8"..\$44.00
- #178 Haflinger 5/8".....\$41.00

Boston D Ring Harness

(Also called a New England D style)

When adjusted properly this harness is designed to put the weight of the tongue on the backpad instead of the collar.

Any Harness on pages 18 & 19 can be converted to Boston D style. **Add \$198.00 per set**



New England Trace Dee
#967 2" or 1 1/2" SS...\$27.00



Adjustable Pulling Connector
#201 2" SS...\$56.00
#201 2" BL...\$45.00

Add \$130.00 per set to upgrade.



Heavy Duty Rolled & Wrapped Pulling Tugs
#181 2"x 82" Pulling Tugs without Hardware & Billets \$250.00



Heavy Duty Biothane Pulling Tugs
#170 2"x 80" Pulling Tugs without Hardware & Billets \$212.00
#172 2"x 80" Pulling Tugs with SS Hardware & Billets \$526.00

Pulling Harness

All 2 & 3 Strap harness can be made to a pulling harness by upgrading to pulling tugs, #620 pulling hames, and pulling bridles.

With SS Hames Add \$525.00 per set

With BL Hames Add \$290.00 per set

Complete 2 Strap Draft Pulling Harness

- #60 Plain Pulling Harness.....\$1955.00
- #61 Farm Spotted Pulling Harness\$2010.00
- #62 Medium Spotted Pulling Harness.....\$2120.00
- #63 Heavy Spotted Pulling Harness.....\$2205.00

To upgrade 2 strap Harness to SS Hames Add \$480.00

Complete 3 Strap Draft Pulling Harness

- #50 Plain Pulling Harness with Black Hames.....\$2165.00
- #51 Medium Spotted Pulling Harness with Black Hames.....\$2335.00
- #52 Heavy Spotted Pulling Harness with Black Hames.....\$2415.00
- #53 Plain Pulling Harness with Stainless Steel Hames.....\$2560.00
- #54 Medium Spotted Pulling Harness with Stainless Steel Hames...\$2870.00
- #55 Heavy Spotted Pulling Harness with Stainless Steel Hames.....\$2940.00



#61 w/ Boston D



Mule Harness

This is a southern style Mule Harness, made with the backstraps crossing, to fit a mule's unique rump. Made to use without cruppers.

Comes with Mule Bridles, Breast Chains, Lonestar Hames, & Chain Traces.
(Also available with Bio Traces)



Chain Trace Cover

#581 Chain Cover 54" long..\$22.50each

Mule Bridle Size Chart	
Mouth to Mouth	
Draft.....	54"-64"
Cross.....	48"-56"
Haflinger.....	42"-50"
Pony.....	36"-43"

Size Chart		
	Mouth to Mouth	Girth
Draft.....	50"-56"	86"-112"
Cross.....	45"-52"	76"-102"
Haflinger.....	40"-48"	66"-90"



Trace Chains

#582 SS Trace Chains 7 1/2' long..\$158.00Pair

#582 ZP Trace Chains 7 1/2' long..\$32.00Pair

Complete Team Mule Harness

	Draft	Cross	Haflinger
#30 Plain Harness with Plated Chain Traces.....	\$1595.00	\$1440.00	\$1380.00
#31 Farm Spotted Harness with Plated Chain Traces..	\$1650.00	\$1495.00	\$1440.00
#32 Heavy Spotted Harness with Plated Chain Traces..	\$1860.00	\$1635.00	\$1570.00
#33 Plain Harness with Bio Traces.....	\$1695.00	\$1525.00	\$1460.00
#34 Farm Spotted Harness with Bio Traces.....	\$1745.00	\$1570.00	\$1525.00
#35 Heavy Spotted Harness with Bio Traces.....	\$1940.00	\$1710.00	\$1660.00

Yankee style Harness

Also known as a Hip Breeching harness, this harness has the breeching above the tail.

(Works better to back up, or hold back a heavy load)

Comes with Horse Bridles, Bio Traces, & Cruppers.

(Also available with Chain Traces, Mule Bridles, or Breast Chains)

Standard Hames sizes:

Draft-26", Cross-24", Haflinger-22" (Any even size available)



Priced with Black Hames, & front tug hardware.

Add \$24.00 to upgrade to SS Clips & Connectors.

To upgrade to SS Hames & Hardware,

Draft add \$244.00,

Cross add \$238.00,

Haflinger add \$198.00

Complete Team Yankee Harness with Backers

	Draft	Cross	Haflinger
#40 Plain Yankee Harness.....	\$1705.00	\$1530.00	\$1340.00
#41 Farm Spotted Yankee Harness....	\$1745.00	\$1585.00	\$1520.00
#42 Heavy Spotted Yankee Harness ..	\$1955.00	\$1725.00	\$1675.00

Draft Carriage Harness

Draft Carriage Harness

This Harness is made for carriage rides, or pleasure driving.

Comes complete with Bridle, Lines, & Vinyl/ Neopreme pads. Comes standard with slotted traces.

(Also available with Heel Chains. Add \$38.00)

Complete Draft Carriage Harness

- #570 Plain Harness with Black SS Hames.....\$765.00
- #571 Plain Harness with Polished SS Hames.....\$816.00
- #572 Plain Harness with Breast Collar.....\$725.00
- #573 Spotted Harness with Black SS Hames.....\$805.00
- #574 Spotted Harness with Polished SS Hames...\$855.00
- #575 Spotted Harness with Breast Collar.....\$775.00

To upgrade to split Breast Collar Add \$20.00

To upgrade to Deep Curve Breast Collar Add \$40.00

Draft Carriage Harness Parts

- #1570 Breast Collar.....\$152.00
- #1472 Breast Pad.....\$42.00
- #1571 Split Breast Collar.....\$168.00
- #1434 Split Breast Pad.....\$47.00
- #1572 Deep Curve Breast Collar.....\$178.00
- #1430 Deep Curve Breast Pad.....\$48.00
- #1573 Split Deep Curve Breast Collar...\$198.00
- #1449 Split Deep Curve Breast Pad.....\$53.00

- #1574 Plain Gig Saddle.....\$114.00
- #1575 Spotted Gig Saddle.....\$125.00
- #1480 Gig Saddle Pad.....\$25.00
- #1576 Plain Hip Combination.....\$69.00
- #1577 Spotted Hip Combination.....\$80.00
- #1578 Breeching.....\$72.00
- #431 Breeching Pad.....\$26.50

- #1580 Plain Bridle.....\$158.00
- #1581 Spotted Bridle.....\$172.00
- #1584 Slotted Hame Tugs w/ Hardware..\$85.00
- #1585 Black SS Hames with Tugs.....\$238.00
- #1586 Polished SS Hames with Tugs.....\$305.00
- #225-1 Elastic Bellyband.....\$39.00
- #125-1 Neopreme Bellyband.....\$41.00

Diaper

(Attaches to Single Tree, & snap to breeching)

- #393 Horse Size.....\$50.00
- #394 Pony Size.....\$40.00



Also available Deluxe Gig Saddle Add \$20.00

Catch It Bag

(Snaps to harness & Velcro around tail opens bag)

- #391 Draft Size.....\$72.00
- #392 Horse Size.....\$64.00
- #392P Pony Size...\$60.00
- #386 Saddle Strap...\$8.00



Draft Practice Harness

This Lightweight, Durable Harness is made especially for training, & presenting Hitch Horses. Made with single, quick adjust backstrap to pull collar back, & crupper.

Bridle comes with padded crown, & caveson, Deep cupped blinds, & wire winker, overchecks snap to D on side, or rings in center, & check bit.

Comes complete with Uptug Breechings, Bridles, 3/4" Lines, & 28" Black Hames.

(Any even size available)

Also available with SS Hames. Add \$150.00 per harness



#38 w/ #36 Bridles

Complete Practice Harness

#37 Single Harness with Cart Loop.....\$870.00

#38 Team Harness.....\$1605.00



#36

Deluxe Practice Bridle

(Fine chain Browband, Round overcheck, & throat latch, double buckle caveson)

#36 Deluxe Bridle \$190.00

Add \$52.00 to upgrade



#39

Plain Practice Bridle

#39 Plain Bridle \$138.00



#167

#167 Complete overcheck for D's \$32.00



#938 Complete Round overcheck for D's \$45.00



#519

Practice Hames

(Extra bend, & D on side for check)
Available in even sizes 22"-30"

#519 Black Hames.....\$260.00

#519 Pol. SS Hames....\$545.00

Priced per set



#380 Plain Single Choke \$16.00

(Buckles around collar to bellyband)



#381 Fancy Single Choke \$29.00

(Choice of decoration on page 35)



#937 Round Practice throat latch \$15.00



#104 Overcheck Facepiece \$14.50



#169 Rein For D's...\$25.00pr

(Attach to over or side check to snap to D's)



#Supreme10

Supreme Show Harness

This Harness is made with raised design, Semi-Gloss straps, Rolled edge, curved Backpads, & Housings sewn onto High Post show collars.

Comes complete with Bridle, Lines, & Collars.

Complete Supreme Show Harness

- #Supreme10 Single Cart Harness.....\$5000.00
- #Supreme11 Wheel Team set Harness..\$10,000.00
- #Supreme12 Lead Team set Harness....\$9670.00
- #Supreme13 Complete 4 Up Harness...\$19,475.00
- #Supreme14 Complete 6 Up Harness...\$28,950.00

Supreme Show Harness Parts

- #Supreme80 Collar, Hame, & Housing.....\$2250.00
- #Supreme115 Complete Clover Backpad.....\$925.00

These harnesses are also available in Haflinger/ Draft Pony size.

Show Breast Collar Harness

This harness is the Fine Classic Harness with a Breast Collar instead of the collar.

- #FC18 Complete Harness.\$2640.00
- #165 Breast Collar Only.....\$474.00

(Also available in Deep Curve)



#FC10

Fine Classic Show Harness

This Harness is made with raised design, Semi-Gloss Straps, & Refined Housings that buckle onto the collars. (Adjustable for 3 collar sizes)

Comes complete with Bridle, & Lines.

(Collars priced separately see page 35)

Complete Fine Classic Show Harness

- #FC10 Single Cart Harness.....\$3620.00
- #FC11 Wheel Team set Harness.....\$7240.00
- #FC12 Lead Team set Harness.....\$6975.00
- #FC13 Complete 4 Up Harness.....\$14,200.00
- #FC14 Complete 6 Up Harness.....\$21,050.00

Show Harness Parts

- #FC80 Housings.....\$1050.00pr.
- #FC91 Bridle with cavesons.....\$615.00pr.
- #FC101 Lead Brechings.....\$335.00ea.
- #FC107 Single Choke Strap.....\$80.00ea.
- #FC108 Choke & Breast Strap.....\$118.00ea.
- #FC109 Kidney Drop.....\$125.00ea.
- #FC110 Complete Wheel Brechings...\$495.00ea.
- #FC115 Complete Clover Backpad.....\$790.00ea.
- #FC117 Show Tug.....\$69.00ea.

Round Over checks & Throat Latches available on Bridles Add \$20.00
Round Lines on Harness Add \$33.00

Draft Deluxe Show Harness



Deluxe Show Harness

This Harness is our original show harness with all shiny straps, & strap on Housings. Comes complete with Bridle, & Lines.

(Collars priced separately see page 35)



These harnesses are also available in Haflinger/ Draft Pony size.

Complete Deluxe Show Harness

- #10 Single Cart Harness.....\$3420.00
- #11 Wheel Team set Harness.....\$6700.00
- #12 Lead Team set Harness.....\$6185.00
- #13 Complete 4 Up Harness.....\$12,760.00
- #14 Complete 6 Up Harness.....\$18,420.00

Deluxe Show Harness Parts

- #80 Housings.....\$855.00pr.
- #91 Bridle with cavesons.....\$738.00pr.
- #101 Lead Breechings.....\$285.00ea.
- #105 Cart Loop.....\$84.00ea.
- #107 Single Choke Strap.....\$67.00ea.
- #108 Choke & Breast Strap.....\$108.00ea.
- #109 Kidney Drop.....\$94.00ea.
- #110 Complete Wheel Breeching...\$475.00ea.
- #115 Complete Clover Backpad.....\$765.00ea.
- #117 Show Tug.....\$64.00ea.
- #166 Tandem Tugs.....\$158.00pr.



#437 Hame Converter \$22.50



#082 Show Hame Top \$14.50



#083 Barrel Hame Top \$16.50



#822 Draft Show Hook \$64.00



#822P Pony Show Hook \$53.00



#983F Fancy Clip for #007 \$29.00



#007 Fancy Show Hook \$40.00



#821 Draft Show Hames per Team set \$855.00
Standard on Harness.



#821SP Special Draft Show Hames per Team set \$1260.00
Add \$150.00 per Harness to upgrade.



#720 Draft Bolt Type Show Hames per Team set \$645.00
Available with Backstrap Rings.



#416 Pony Show Hames per Team set \$950.00

Show Harness Decorations

Stainless Steel Harness Ornaments

Ornaments have chicago screws on back. (Specify style & size when ordering)



Shields
3 sizes L, M, S



Diamonds
3 sizes L, M, S



Hearts
3 sizes L, M, S



Daisies
3 sizes L, M, S



Arrows
3 sizes L, M, S



Thistles
3 sizes L, M, S



Maple Leaf
2 sizes L, S



Stars
4 sizes L, M, S, XS

#282 Harness Ornaments All sizes....\$5.50

Stainless Steel Show Chain

Show Chain has chicago screws on every 3rd link.

(Comes in 2 ft. sections.)



#293 Pyramid Chain 1/2" or 5/8".....\$22.00 ft

#296 Pyramid Chain 3/8".....\$22.00 ft



#294 Diamond Chain 1/2" or 5/8".....\$22.00 ft



#295 Flat Chain 1/2" or 5/8".....\$22.00 ft



Fine Harness Chain (Sew on).....\$20.00 ft



Stainless Steel Nose Plates

#287 Large Nose Plate 5 3/8" ..\$4.75

#288 Small Nose Plate 4".....\$4.00



#289C



#289B



#289A

Stainless Steel Clovers

#289A Beveled Draft Clover.....\$47.50

#289B Flat Draft Clover.....\$47.50

#289C Beveled Pony Clover.....\$47.50



Stainless Steel Block Letters & Numbers

#283 & #284 have chicago screws on back, #281 has split rivets.

#281 1" x 1 1/2" Letters.....\$13.50

#284 1 1/2" x 1 1/2" Letters..\$14.00

#283 2 1/2" x 2 3/4" Letters..\$16.00



#290B Horsehead Ornament.\$5.50



Stainless Steel Horsehead Facepieces

#290 Large Horsehead Facepiece.....\$6.50

#290C Medium Horsehead Facepiece..\$6.00

#290A Small Horsehead Facepiece.....\$5.00



#291 Pear Facepiece.\$7.00



#298 Star Facepiece.\$7.00



#278 Wheat Edge Rosette.\$5.00

Standard on Driving Harness.

(Other options Rope, Star, Heart, Horsehead, etc.)



Stainless Steel Bridge Rosettes

#280 2" with 1 1/4" Loop.....\$2.50

#280 1 5/8" with 1" Loop.....\$2.25

#280 1 1/4" with 3/4" Loop.....\$2.00



#299 Mule Face Plate..\$7.00



#279A Draft Reg. Bearer Plate.\$11.00



#279 Draft Fine Bearer Plate....\$22.00



#285 Threaded Swinging Toggle..\$6.00



Housing Hook..\$24.00



#292 Draft Gig Saddle Rein Hook..\$26.50

Hearts, Bells, & Spreaders



Breast Name Plates

#281, #283, or #284 Letters (Depending on amount)

#344 Large Nameplate.....\$38.50

#349 Small Nameplate.....\$36.00



Breast Name Plate Cutouts only

(Comes with a backer you can sew on)

#344 Cutout Large Cutout 18 1/2" ..\$26.50

#349 Cutout Small Cutout 16".....\$24.00



#658 Door Knocker with 6 NP Arctic Bells . \$20.00



#657 Door Knocker with 3 SB Sleigh Bells . \$53.00



White Ring Spreaders

#336 8 Ring.....\$19.00 ea.

#337 11 Ring.....\$22.00 ea.

#338 Set of 4 (2-8 & 2-11 Ring). \$82.00 set



#341 5" Heart with 2 1/2" Letter. \$28.00



#345 3 1/2" Heart with 1 1/2" Letter.....\$24.00



#342 5" Heart with Ornament....\$21.00



#343 7" Heart with Spots.....\$21.00

(Also available 5", or 9")



#654 1 1/8" x 16" Strap with 6 SB Bells 1-6..\$54.00

#655 1 1/8" x 16" Strap with 6 CB Bells 1-6..\$60.00



#656 1 1/8" x 16" Strap with 6 NP Arctic Bells . \$18.50



#642 9" Heart with 18 Bells & Snap. \$42.00



#641 Badge with 6 Bells & Snap. \$25.00



CB Rump Bells (SB Available)

#652 6 Pc Rump Bells..\$82.00

#653 8 Pc Rump Bells..\$104.00



SS Ring Spreaders

#333 8 Ring.....\$22.50 ea.

#334 11 Ring.....\$26.50 ea.

#335 Set of 4 (2-8 & 2-11 Ring). \$98.00 set



Straps with Nickle Plated Arctic Bells

#640 96" Strap with 30 Bells.....\$55.50

#650 84" Strap with 24 Bells.....\$48.00

#651 72" Strap with 20 Bells.....\$42.00



Straps with SB or CB Heavy Sleigh Bells

#643 104" Strap with 29 Solid Brass Bells 1-15-1.....\$395.00

#644 104" Strap with 29 Chrome Brass Bells 1-15-1..\$421.00

#645 104" Strap with 29 Solid Brass Bells 1-8-1.....\$265.00

#646 104" Strap with 29 Chrome Brass Bells 1-8-1....\$284.00

#647 84" Strap with 23 Solid Brass Bells 1-12-1.....\$275.00

#648 84" Strap with 23 Chrome Brass Bells 1-12-1....\$290.00



#339 Hafliinger size V Spreaders with White Rings...\$166.00 Pr.



#439 Hafliinger size V Spreaders with SS Rings.....\$190.00 Pr.

#340 Draft size V Spreaders with White Rings.....\$188.00 Pr.

#440 Draft size V Spreaders with SS Rings.....\$206.00 Pr.

Bells & Spreaders also available with Semi-Gloss or color straps. Add \$3.00 for color



USA Made Bits



Locally made, top quality Stainless Steel.
(Comes with Lifetime Guarantee!)



#364 Straight Bar w/ Overcheck..\$55.00

#365 Snaffle w/ Overcheck.....\$55.00



#405 5" Curved Overcheck..\$30.50

#321 Snaffle Mouth..\$37.00

(Standard on Horse size Harness)



#379A Straight Bar..\$35.50



#346A French Link Snaffle..\$44.00



#377A Apple Snaffle Joy Mouth..\$60.00



#317A Single Twisted Wire..\$45.00



#322A Double Twisted Wire..\$47.50



#378A Apple Flex Joy Mouth..\$59.00



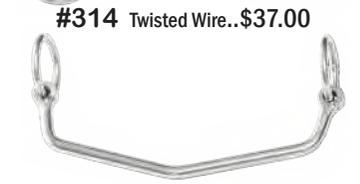
#311A Double Twisted Wire..\$46.00



#318 Twisted Wire Straight..\$37.00



#314 Twisted Wire..\$37.00



#315 Show Overcheck..\$15.00

BOWMAN BITS USA

Driving Horse Bits Standard size 5" with Half Cheek.



Mild
#442B 3 Pc Snaffle
\$88.00



Mild
#450B Low Barrel Roller
\$88.00



Medium
#447B Twisted 3 Pc Snaffle
\$88.00



Medium
#440B Waterford
\$88.00



Very Mild
#443B Leather Flex
\$132.00



Very Mild
#458B Leather Snaffle
\$132.00



Severe
#408B Smooth 4 Ring
\$88.00



Very Severe
#401B Twisted 4 Ring
\$88.00



#212B Mohawk Overcheck
\$39.00



#209B Twisted Overcheck
\$39.00



#214B Chain Overcheck
\$39.00

Bowman Bits Locally made top quality bits.

We stock the bits we have listed here, but there are lots more available.
Ask us for a complete Bowman Bits Catalog. We can get all Bowman Bits.

Draft Show Bits Standard size 6 1/4" with Elbow Shank.

Butterfly, Buxton, or Felix Shank available. (Include Curb Chain)



Nice & Thick
for comfort
#226B 5/8" Victory Mouth
\$210.00



Thinner for
more severity
#227B 1/2" Victory Mouth
\$210.00



Twisted for
severity & control
#229B Twisted Victory Mouth
\$210.00



Good for
fussy Horses
#228B Low Barrel Roller
\$210.00



Nice & mild
#207B Leather Flex Mouth
\$210.00



Nice & mild
for young horses
#206B 45 Degree Arch
\$210.00



#205B Mule Flex Overcheck
#202B Mule Corner Overcheck
\$61.00



#203B Smooth Cradle Overcheck
#204B Twisted Cradle Overcheck
#208B Birch Overcheck
\$50.00

Stainless Steel Bits



5", 6"
#300 Buxton Bit..\$47.50



5", 5 1/2",
6", 6 1/2"
Elbow Bit
#301..\$37.00



5", 5 1/2",
6", 6 1/2"
Low Port Elbow
#301A..\$37.00



4 1/2" 5"
5 1/2" 6" 6 1/2"
Egg loop Liverpool
#303..\$37.00



5", 5 1/2",
6", 6 1/2"
Liverpool
#303..\$37.00



5", 5 1/2",
6", 6 1/2"
Snaffle Liverpool
#304..\$37.00



5" 6"
Straight Bar
#305..\$13.50



5" 6"
Twisted Bar
#307..\$13.50



5"
JIC Bit
#308..\$16.00



4" 4 1/2" 5" 6"
Overcheck Bit
#309..\$9.50



4" 5" 6"
Coated Rope
Overcheck Bit
#366..\$13.50



Snaffle Bit
#310 6" \$12.50
#312 4" \$12.00
#313 5" \$12.00



6"
Double Twisted Wire
#311..\$16.00



6"
Single Twisted Wire
#316..\$12.00



4" 4 1/2" 5"
Single Twisted Wire
#317..\$16.00



5"
Birch Overcheck
#319..\$12.00



6"
SS Mule Bit
#320..\$18.50



4 1/2"
Pony Snaffle
#321P..\$12.50



3 1/2"
Mini Snaffle
#321M..\$11.00



4" 4 1/2" 5"
Double Twisted Wire
#322..\$18.50



5"
Rubber Snaffle
#323..\$20.00



5"
Berry Bit
#324..\$26.50



Curb Chain
#326..\$8.00



Curb Chain Hooks
#327..\$3.50pr



5", 5 1/2",
6", 6 1/2"
Butterfly Mullen Mouth
#328..\$40.00



5"
Twisted Bar
#347..\$18.50



5", 5 1/2",
6", 6 1/2"
Butterfly French Link
#351..\$40.00



5", 5 1/2",
6", 6 1/2"
Butterfly Low Port
#352..\$40.00



5", 5 1/2",
6", 6 1/2"
Eggloop Snaffle
#353..\$37.00



5"
Correction Bit
#354..\$16.00



4 1/2" 5"
5 1/2" 6" 6 1/2"
Egg Butt Snaffle
#355..\$17.50



3 1/2"
Mini Egg Butt Snaffle
#355M..\$24.00



5" 6"
French Link Snaffle
#356..\$18.50



6"
Rubber Straight
#357..\$21.00



6"
Rubber Snaffle
#358..\$21.00



5"
Rubber Straight
#359..\$21.00



6"
Eggbutt Slow Twist
#370..\$20.00



5"
Wonder Bit Sweet Iron
#371..\$34.50



5"
Wonder Bit Twisted
#372..\$32.00



5"
Norton 6 Ring
#373..\$29.00



5"
Full Cheek Snaffle
#374..\$20.00



4 1/2" 5"
Snaffle Overcheck
#376..\$12.00



5"
Apple Snaffle
#377..\$32.00



5"
Apple Flex
#378..\$32.00



3 1/2" 4 1/2" 5"
Mullen Mouth
#379..\$18.50

Driving Collars, & Collar Pads

Coblentz Collars Top quality Collars, made with top grain leather. Nylon Lockstitched. Soft oil tanned face will not absorb sweat. Nice uniform stuffing.



Driving Collars available with pads sewn in Add \$45.00



#325 Half Sweeney Inseam Driving Collar

(We stock & Recommend this Collar)
Available every inch sizes from 16" - 24"
16" - 21"\$166.00
22" - 24"\$182.00

#310 Full Face Inseam Driving Collar

Available every inch sizes from 9" - 24"
9" - 15"\$125.00
16" - 21"\$158.00
22" - 24"\$179.00

#350 Half Sweeney All Purpose Collar

Available every inch sizes from 16" - 24"
16" - 21"\$175.00
22" - 24"\$188.00

Collar Pads Top quality Collar Pads, made with Marine grade vinyl, & reinforced clips. Will not absorb sweat. (Order 2 sizes larger than Collar)



Vinyl Top Neck Collar Pads
#478 Draft Size.....\$17.00
#486 Horse/Pony Size..\$16.00



We stock black 4V & 3V pads
Other pads available for next day shipping. However They are non returnable.



Driving Pads with 1/2" Foam

	All Vinyl #3 V	Vinyl & Neopreme #3 VN	Fur & Vinyl #3 F
14"-15"-16'	\$30.00	\$39.50	\$32.00
17"-18"-19'	\$32.00	\$41.00	\$33.00
20"-21"-22'	\$35.50	\$45.00	\$37.00
23"-24"-25'	\$37.00	\$46.00	\$38.00



Split Top Pads

	All Vinyl #3 VS	Vinyl W/Neopreme #3 NS
14"-15"-16'	\$37.00	\$46.00
17"-18"-19'	\$38.00	\$47.00
20"-21"-22'	\$42.00	\$51.00
23"-24"-25'	\$43.00	\$53.00

Work Pads with 1" Foam

	All Vinyl # 4 V	Fur & Vinyl # 4 F
18"-19"-20"	\$38.00	\$41.00
21"-22"-23"	\$41.00	\$43.00
24"-25"-26"	\$45.00	\$47.50
27"-28"-29"	\$50.00	\$53.00
30"-31"-32"	\$55.00	\$59.00
33"-34"	\$58.00	\$62.00
35"-36"	\$62.00	\$66.00



Driving Pads with Raised edge

(With Velcro & Nylon Straps)

	All Vinyl #3 RV	Vinyl W/Neopreme #3 RN
18"-19"-20'	\$45.00	\$57.00
21"-22"-23'	\$47.50	\$59.00
24"-25"-26'	\$49.00	\$60.50



Driving Pads U Shaped (Go around Bottom)

	All Vinyl #3 UV	Vinyl W/Neopreme #3 UN
18"-19"-20'	\$35.50	\$49.00
21"-22"-23'	\$37.00	\$50.00
24"-25"-26'	\$39.50	\$53.00

Show, Farm, & Adjustable Collars



#550

Half Sweeney All Top Grain Leather Irish Collar.
The Best Collar available for heavy farming, or logging.



#400

Half Sweeney All Top Grain Leather Field Collar.
A Good Collar for farming, & field work.

Size	#400	#550
18"	\$210.00	\$240.00
19"	\$218.00	\$250.00
20"	\$237.00	\$258.00
21"	\$245.00	\$268.00
22"	\$250.00	\$276.00
23"	\$260.00	\$288.00
24"	\$277.00	\$302.00
25"	\$294.00	\$312.00
26"	\$305.00	\$330.00
27"	\$325.00	\$348.00
28"	\$348.00	\$382.00
29"	\$360.00	\$408.00
30"	\$385.00	\$442.00



#615 Hame Bender...\$525.00
Use to bend hames to fit a collar & hames to a horse.



#350A

Adjustable All Purpose Collar.
A Good Adjustable Collar for Light work.

Size	#350A
18"-20"	\$213.00
19"-21"	\$213.00
20"-22"	\$213.00
21"-23"	\$215.00
22"-24"	\$227.00
23"-25"	\$234.00
24"-26"	\$243.00



#400A

Top Grain Leather Adjustable Field Collar.
A Good Adjustable Collar for farming, & field work.

Size	#400A
18"-20"	\$256.00
19"-21"	\$265.00
20"-22"	\$278.00
21"-23"	\$289.00
22"-24"	\$294.00
23"-25"	\$305.00
24"-26"	\$318.00
25"-27"	\$338.00
26"-28"	\$354.00
27"-29"	\$373.00
28"-30"	\$395.00
29"-31"	\$413.00
30"-32"	\$443.00
31"-33"	\$466.00
32"-34"	\$493.00

Show Collars Top quality Show Collars, made extra wide, & Super Soft to show lots of neck.



#614 D's for Rim...\$6.95 each
(Comes with Bolt & Nut)
Installed on a collar add \$30.00



#710

Parade, or Sale Collar.
This is a soft, flexible collar.
Available with D's in rim add \$30.00



#725 Show Collar.

Show Collar with Patent Rim.
Comes with D's in Rim & Top.



#725HP Show Collar.

Show Collar with Patent Rim & High Post.
Comes with D's in Rim & Top.

Show Collars

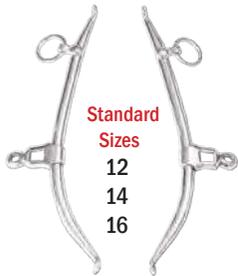
Size	#710	#725	#725HP
24"	\$354.00	\$453.00	\$915.00
25"	\$365.00	\$464.00	\$915.00
26"	\$380.00	\$484.00	\$926.00
27"	\$394.00	\$497.00	\$946.00
28"	\$414.00	\$520.00	\$962.00
29"	\$435.00	\$540.00	\$985.00
30"	\$458.00	\$572.00	\$1018.00
31"	\$482.00	\$602.00	\$1042.00
32"	\$506.00	\$630.00	\$1070.00

Chupp Driving Hames & Hame Parts

Chupp Blacksmith Shop Hames Locally made Top quality Hames.

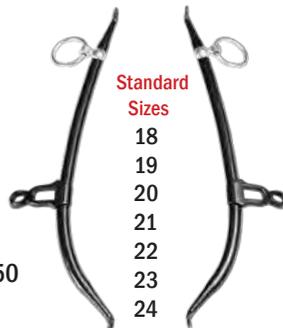
Hames on this page are all priced per Pair of 2.

Black Buggy & Mini Hames are All SS Powder coated black.



Standard Sizes
12
14
16

Mini 2 Hole Clip
#982M Black or SS.\$4.50



Standard Sizes
18
19
20
21
22
23
24

2 Hole Clip
#982 Black or SS.\$5.50



Standard Sizes
22
24
26
28

#421 Orchard Hames
Standard on Draft Carriage Harness.
#421 Black..\$132.00
#421 SS.....\$158.00

#53M Mini Hames

Standard on Sm Pony, & Mini Harness.

#53M Black...\$67.00

#53M SS.....\$74.00

#53 Buggy Hames

Standard on Lg Pony, Cob, & Horse Harness.

#53 Black..\$87.00

#53 SS.....\$93.00



Favorite Hame Top
#097 Chrome Brass.\$17.50
#097 Solid Brass.....\$21.00



Pear Shaped Hame Ball
#090 Solid Brass.....\$12.00
#090 Chrome Brass.\$12.50



Mini Hame Ball
#091 Stainless....\$8.50
#091 Solid Brass.\$8.50



Twisted Link & Ring
Stainless Steel.....\$5.00



Top Hame Ratchet
#C920 SS.....\$3.50



Top Hame Loop
#C939 SS.....\$3.50



Minto Hame Top
#094 Chrome Brass.\$17.50
#094 Solid Brass.....\$16.00



Farm Hame Ball
#092 Stainless....\$8.50
#092 Solid Brass.\$10.00



Puller Hame Ball
#093 Stainless....\$11.00
#093 Solid Brass.\$17.50



Hame Ring Stud
#965 PL Steel..\$75



Bolt Bottom Hame Loop
#986 SS.....\$4.50



Bottom Hame Loop & Clip
#963 SS Clip....\$2.00
#964 SS Loop...\$2.75



Puller Top Hame Loop
#C940 SS.....\$4.50

Special Buggy Hames

We stock some of these hames, but not all. Check for availability, it could take a few weeks if not in stock.



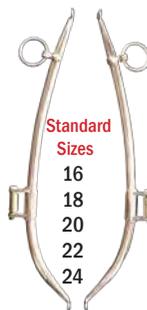
Standard Sizes
16
18
20
22
24

Buggy Hames w/ Balls
#56 Black..\$132.00
#56 SS.....\$138.00



Standard Sizes
16
18
20
22
24

Buggy Hames w/ Balls (Bolt Type)
#55 Black...\$135.00
#55 SS.....\$142.00



Standard Sizes
16
18
20
22
24

Bolt Type Buggy Hames
#54 Black..\$108.00
#54 SS.....\$113.00



Regular Hame Fastener
#583 Black..\$26.50
#583 SS.....\$50.00



Puller Hame Fastener
#584 Black..\$42.00
#584 SS.....\$82.00

Chupp Farm Hames & Tug Hardware



Chupp Blacksmith Shop Hames Locally made Top quality Hames.

Hames on this page are all priced per team set of 4.

Black Farm, Pony, & Pulling Hames have all SS Hardware. (Only tube is steel)



Lonestar Hook
#900 SS.....\$2.50



Standard
Sizes
14
16
18

#58 Pony Hames

Standard on Pony, & Mini Harness.

#58 Black..\$210.00

#58 SS.....\$342.00



Standard
Sizes
16
18
20
22

#420 Pony Hames

Standard on Haflinger, & Cob Harness.

#420 Black..\$204.00

#420 SS.....\$408.00



Standard
Sizes
24
26
28
30
32

#520 Farm Hames

Standard on Draft, & Cross Harness.

#520 Black..\$234.00

#520 SS.....\$483.00



Standard
Sizes
22
24
26
28

#522 Lonestar Hames

Standard on Mule Harness with Chain Traces.

#522 Black..\$234.00

#522 SS.....\$483.00



Pony Connector(1 1/2")

#21P Black..\$7.50

#21P SS.....\$10.00



Pony Clip (1 1/2")

#988P Black..\$3.00

#988P SS.....\$5.75



#491 1 1/2" 8 link swivel Heel Chain..\$25.00

#493 2" 8 link swivel Heel Chain.....\$25.00



#495 1 1/2" 6 link swivel Heel Chain..\$18.00

#497 1 1/8" 6 link swivel Heel Chain..\$13.50



#489 8 link Draft Heel Chain Only..\$22.50

#487 6 link Pony Heel Chain Only...\$18.50

#028 Bulk Draft Heel Chain Only....\$10.50 Ft.

#029 Bulk Pony Heel Chain Only.....\$10.00 Ft.



5 Hole Clip (2")

#988L Black..\$3.75

#988L SS.....\$10.50



3 Hole Clip (1 1/2")

#988 Black..\$3.00

#988 SS.....\$7.00



Mini Connector(7/8")

#21M Black..\$5.50

#21M SS.....\$7.00



Mini Clip (7/8")

#988M Black..\$4.00

#988M SS.....\$4.50



Heel Dee(1 1/2" or 2")

#485 SS.....\$113.50



Adjustable Pulling Connector(2")

#201 SS.....\$56.00

#201 Black...\$45.00



Heel Hook(2")

#484 SS.....\$16.00

#484 Black...\$13.50



Connector(1 1/2" or 2")

#21 Black..\$7.25

#21 SS.....\$12.00



Standard
Sizes
24
26
28
30
32
34

#620 Pulling Hames

Designed for heavy pulling with 3 1/2" Draft adjustment,

Double bottom loop, & Bolt top loop. Black, or SS.

#620 Black Pulling Hames..\$408.00

#620 SS Pulling Hames.....\$868.00



Pulling Connector(2")

#212 SS.....\$21.00

#212 Black...\$16.00



Standard
Sizes
14
16
18
20

#423 Pony Pulling Hames

Designed for heavy pulling. Black, or SS.

#423 Bl. Pony Pulling Hames...\$316.00

#423 SS Pony Pulling Hames...\$566.00



#510 Wooden Hames

Also available in Lonestar. Black, or SS.

#510 With Black Hdw...\$435.00

#510 With SS Hdw.....\$546.00



Beta Halters & Show Bridles

Halters are made with Beta, & All SS Hardware, making a nice, soft durable Halter.



White Standard. Black & Brown available.
1" Show Halters, & Bridles (Includes Lead)
 #180 Large Plain Bridle.....\$98.00
 #182 Large Plain Halter.....\$75.00
 #184 Yearling Plain Halter.....\$98.00
 #185 Weanling Plain Halter.....\$98.00
 #186 Large Fancy Bridle.....\$132.00
 #188 Large Fancy Halter.....\$110.00
 #190 Yearling Fancy Halter....\$108.00
 #191 Weanling Fancy Halter..\$100.00
 #195 Lead Only.....\$26.00



White Standard. Black & Brown available.
3/4" Fine Show Halters, (Includes Lead)
 #196 Large (Draft).....\$48.00
 #197 Medium (Yearling)...\$46.00
 #198 Small (Weanling).....\$42.00
 #199 Mini.....\$40.00



Beta Halters

Double stitched semi-gloss Beta with SS Hdw.

1 1/4" Draft Halters	Black	Brown
#550 Large Draft Solid Chin	\$57.00	\$59.00
#550A Large Draft Adjustable Chin	\$59.00	\$62.00
#551 Regular Draft Solid Chin	\$55.50	\$58.00
#551A Regular Draft Adjustable Chin ..	\$58.00	\$61.00
1" Halters		
#552 Large Draft Solid Chin	\$45.00	\$46.00
#552A Large Draft Adjustable Chin	\$47.50	\$49.00
#553 Regular Draft Solid Chin	\$43.50	\$45.00
#553A Regular Draft Adjustable Chin ..	\$46.00	\$47.00
#554 XLarge Horse Solid Chin	\$42.00	\$44.00
#554A XLarge Horse Adjustable Chin ..	\$45.00	\$46.00
#555 Regular Horse Solid Chin	\$40.00	\$41.50
#555A Regular Horse Adjustable Chin ..	\$43.00	\$44.50
#556 Cob Solid Chin	\$40.00	\$41.00
#556A Cob Adjustable Chin	\$42.00	\$44.00
3/4" Halters		
#557 Regular Horse Solid Chin	\$34.50	\$35.50
#557A Regular Horse Adjustable Chin ..	\$37.00	\$38.00
#558 Cob Solid Chin	\$33.50	\$35.00
#558A Cob Adjustable Chin	\$36.00	\$37.50
#559 Colt Solid Chin	\$33.00	\$34.50
#559A Colt Adjustable Chin	\$35.50	\$37.00
#560 Pony Solid Chin	\$29.50	\$31.00
#560A Pony Adjustable Chin	\$32.00	\$34.00
#561 Mini Solid Chin	\$29.00	\$30.50
#561A Mini Adjustable Chin	\$32.00	\$33.50



White, Black, or Brown available.
Round Fine Show Halters, (Includes Lead)
 #2196 Large (Draft).....\$54.00
 #2197 Medium (Yearling)...\$53.00
 #2198 Small (Weanling).....\$50.00
 #2199 Mini.....\$48.00

Halters available in Special colors. Add \$7.00

Beta Halters with Round Nose, & Throat

1" Halters	Black	Brown
#2552 Large Draft Adjustable Chin	\$54.00	\$55.00
#2553 Regular Draft Adjustable Chin ..	\$53.00	\$54.00
#2554 XLarge Horse Adjustable Chin ..	\$52.00	\$53.00
#2555 Regular Horse Adjustable Chin ..	\$50.00	\$51.00
#2556 Cob Adjustable Chin	\$49.00	\$50.00
3/4" Halters		
#2557 Regular Horse Adjustable Chin ..	\$44.00	\$45.00
#2558 Cob Adjustable Chin	\$43.00	\$44.00
#2559 Colt Adjustable Chin	\$42.00	\$43.50
#2560 Pony Adjustable Chin	\$39.00	\$40.00
#2561 Mini Adjustable Chin	\$38.00	\$39.50



#2195 Rolled Halter Browbands..\$32.00
 (Specify Color, & size & Style of Halter)

Nylon Halters Etc.



Nylon Halters Locally made Top quality Halters.

Standard with NP Hardware, & SS Throat snap. Add \$5.00 for all SS Add \$3.00 for adjustable chin. (Non Stock)
 Stock colors Red, Green, Blue, Maroon, & Black. (Other colors available by special order)



3/4" Nylon Pony Halters,
 (Made without Trim)

- #1510 Large Pony\$13.00
- #1511 Medium Pony ..\$13.00
- #1512 Mini.....\$13.00

1" Nylon Halters,

- #1503 Draft W/ White trim.....\$22.50
- #1503LT Draft Less trim.....\$20.50
- #1504 XLarge Horse W/ White trim...\$21.50
- #1504LT XLarge Horse Less trim....\$20.00
- #1505 Regular Horse W/ White trim...\$21.50
- #1505LT Regular Horse Less trim....\$20.00
- #1506 Small Horse W/ White trim.....\$21.50
- #1506LT Small Horse Less trim.....\$20.00
- #1507 Colt W/ White trim.....\$21.50
- #1507LT Colt Less trim.....\$20.00

1 1/2" 3 Ply Nylon Draft Halters,
 (2 Ply around hardware, Heavy Duty)

- #1500 XLarge Draft W/ White trim....\$32.00
- #1500LT XLarge Draft Less trim.....\$30.00
- #1501 Regular Draft W/ White trim...\$32.00
- #1501LT Regular Draft Less trim.....\$30.00
- #1502 Medium Draft W/ White trim...\$32.00
- #1502LT Medium Draft Less trim.....\$30.00



Nylon Cross Ties

(Works great for sales)

- #1515 With SS Snaps.....\$53.00 Pr.
- #1516 With NP Snaps.....\$40.00 Pr.



Biothane Browband Halters

(Stocked in Horse size)

- #562 Plain.....\$48.00
- #563 Spotted.....\$55.00
- #564 Spotted with white trim ..\$57.00
- #565 Plain with white trim.....\$50.00

(Other colors trim add \$4.00)



Nylon Grazing Muzzles

(Prevent overeating on grass)

- #246 Draft Size\$37.00
- #247 Horse Size\$34.50
- #248 Cob Size\$32.00
- #249 Pony Size\$29.00
- #265 Mini Size\$28.00



Knotted Rope Halters,

(Stocked in Black, in Draft, Horse, or Pony size)

- #175 Soft Nylon Rope\$24.00
- #175WL Soft Nylon with 12' Lead\$31.00
- #176 Firm Polyester Rope\$21.00
- #176WL Firm Polyester with 12' Lead ..\$28.00



#192 Nylon Shoeing Strap..\$9.50



#0192 Nylon Hobbles..\$20.00



Bull Blinders

(Calms Bull for safety. Comes with a bell)

- #418 Regular size.....\$66.00
- #419 X Large size.....\$67.00

Riding Breast Collars, & Girths



Biothane Draft Riding Bridle with Cavesson
 #521 Bridle without Bit.....\$63.00



Neoprene Western Girths with SS Buckles
 (Available every 2" sizes)
 #705 28"-36".....\$38.00
 #706 38"-48".....\$44.00
 #706-50+ 50"& up.....\$50.00
 #709 20"-28" Pony.....\$34.50



Neoprene English Girths with SS Buckles
 (Available every 2" sizes)
 #711 40"-60".....\$53.00
 #712 62"-76".....\$71.00



Neoprene Breast Collars with SS Hdw
 #702 Horse size.....\$66.00
 #703 Draft size.....\$74.00



Beta Western Breast Collars
 Black Brown
 #718 Horse size.....\$46.00.....\$49.00
 #717 Draft size.....\$55.50.....\$60.00



Beta English Breast Collars
 Black Brown
 #618 Horse size.....\$40.00.....\$42.00
 #617 Draft size.....\$46.00.....\$49.00

Beta Riding Bridles



Beta Riding Bridles Top quality Bridles made with semi-gloss Beta & SS Hardware . Priced without Reins, & Bits
 Add \$2.00 for SS Rosettes Stocked in Black, & Brown. Other colors available by special order add \$7.00



Beta Western Riding Bridles

Black Brown

- #525 Draft size.....\$30.00.....\$32.00
- #526 Horse size.....\$28.00.....\$29.00
- #529 8' Split Reins..\$17.00.....\$18.50



Beta Western Riding Bridles

Black Brown

- #546 Pony size.....\$25.00.....\$26.50
- #547 Mini size.....\$24.00.....\$25.00
- #539 9' 1 Pc Reins..\$13.50.....\$14.00



Beta Curb Straps

Black or Brown

- #548 Strap.....\$7.00
- #549 Strap w/Chain.\$12.00



Beta Halter Bridle Combo

Black Brown

- #527 Draft size.....\$66.00.....\$68.50
- #528 Horse size.....\$61.00.....\$63.00
- #518 Pony size.....\$53.00.....\$57.00



Beta English Reins

(Buckles at Bit & Hand ends)

Black Brown

- #531 5'.....\$21.00.....\$22.50
- #532 6'.....\$22.50.....\$24.00

Beta English Riding Bridles

Black Brown

- #530 Draft size.....\$66.00.....\$71.00
- #533 Horse size.....\$63.00.....\$68.50

Plumes, Tassels, & Mane Tamers



Plumes Locally made Top quality Plumes made with feathers & SS & Aluminum.
 Stock colors Black, White, Gold, Hot Pink, Turquoise, Purple, Red, Green, Blue, & Maroon.
 (Other special colors available by special order Add \$20.00 per color) (Allow 30 days)



Comes with spring base to avoid breaking.

Add \$14.00 to have installed to any bridle



Tassels Locally made Top quality Tassels made with Horsehair & Aluminum Hardware.
 Stock colors Black, Yellow, Red, Green, Blue, & Maroon.



Tassels

#451 9" Tassels.....\$16.00

Plumes

- #423 6" Plume.....\$46.00
- #424 10" Plume.....\$72.00
- #426 Regular Rivet on attachment..\$6.00
- #427 Sew on Attachment.....\$7.00

Mane Tamers

Locally made Top quality Mane Tamers made with Tough, stretchy material, SS Buckles, & HD Brass zipper.
 Stock colors Black, Red, Navy, Royal Blue, & Maroon.
 (Other colors, & sizes available by special order.)



Mane Tamers

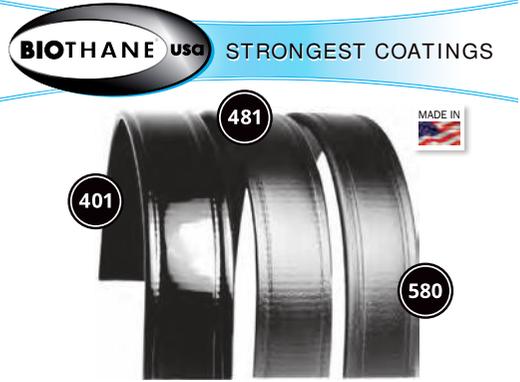
- #490X XSmall (Weanling, Pony, up to 600#)....\$79.00
- #490 Small (Yearling etc, 600-900#).....\$80.00
- #492 Medium (Reg. Horse, 900-1500#).....\$84.00
- #494 Large (Reg. Draft, 1600-1900#).....\$98.00
- #496 X Large (Lg Draft, 1900#-up).....\$112.00



Ordering Information

In our 35+ years in the harness business we have always exclusively used Biothane Webbing. Biothane has always been very dedicated to producing the best material on the market & constantly looking for ways to improve their products.

For our harness production we use primarily the #401 Shiny, & the #481 Semi-Gloss coatings. We feel these 2 are unmatched for strength & durability. We use the #580 Beta for lines.



THOUGH BIOTHANE® MAKES MANY COATINGS HERE ARE THE 3 MOST RESILIENT TO MEET YOUR TOUGHEST HARNESS NEEDS.

All Harnesses and parts in this catalog are available in the Shiny #401, or the Semi-Gloss #481 finish, unless otherwise noted. (Strength & wear is similar on both)

The item numbers indicate Shiny unless noted. For Semi-Gloss add D to item number (Dull). (Example) #075 is a Shiny Harness, #075D is Semi-Gloss

All Harnesses and parts in this catalog are made with Stainless Steel Hardware. (Unless Noted)
Also available with Solid Brass, or Black powder coated SS.
Add \$35.00 per Harness or 5% on Parts



Harnesses also available in some colors. (Ask for availability)
Brown, or Red Add 40%, White, or Multi colors Add 60%

Fur pads available by special order.

Fur Color Chart		Fleece	Teal
Navy	Red	Brown	Kelly Green
Maroon	Dk. Green	Purple	Black
Med. Gray	Royal Blue	Yellow	White
		<small>Available by Special order</small>	<small>Available by Special order</small>

Harness Pads are listed with Harness, Collar Pads with Collars. We stock a large variety of pads. (Special pads 1-2days)

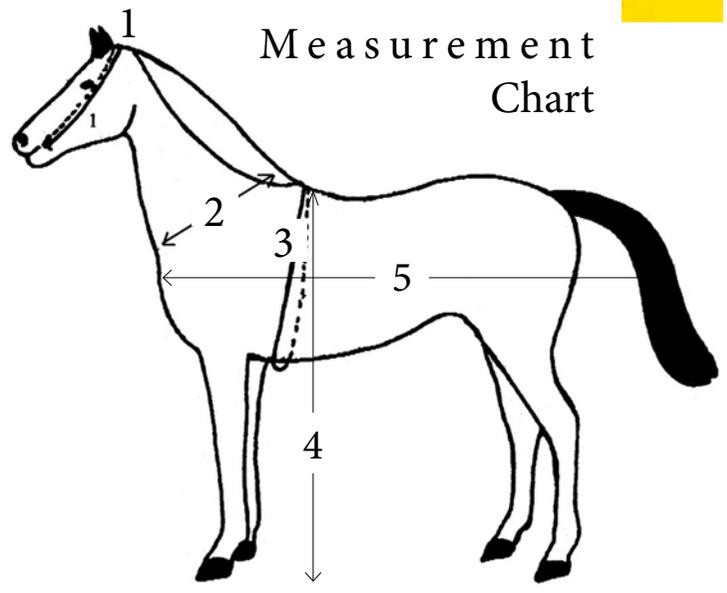
Vinyl Color options (Vinyl pads standard on harnesses)

Brown	Orange	Pink	Tan	Red	Maroon
Lt Gray	Black	Green	Navy	Purple	Royal
Sky Blue	White	Teal	DK Gray	Kelly Green	Lime Green
				Yellow	

Measurements, (See charts on harness pages to compare)

The measurements we use the most are the Collar, Girth, & Head (Corner of mouth to corner of mouth). Any additional measurements are helpful as well.

- Breed of horse _____
- Approximate weight _____
- 1. Corner of mouth to corner of mouth _____
- 2. Collar size (Not needed when using breast) _____
- 3. Girth - Total length of girth _____
- 4. Height at withers _____
- 5. Blanket Size _____
Center of chest to back of tail



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N & A

HARNESSES

EST. 1989

